

## WEST SYSTEM EPOXIES



*If kept sealed when not in use, West System resin and hardeners should remain useable for years.*

Industrial epoxies formulated to cure to a high-strength plastic solid at room temperatures. This extremely versatile, high quality epoxy can be modified to provide a wide range of handling characteristics and physical properties, allowing you to create your ideal mixture.

You will need the 105A Resin plus either the 205A or the 206A Hardener, depending on your needs. Optionally, you may also wish to use the Microlight Filler to thicken the epoxy to your desired viscosity.

### 105A EPOXY RESIN

The base material upon which all West System components are built. A clear, pale amber, low-viscosity liquid resin. Can be cured in wide range of temperatures. Fills gaps, bridges voids when modified with filler. Can be sanded when cured. Cures clear. Mix with 205A or 206A Hardener in 5-part Resin to 1 part Hardener ratio. Quart.  
#WS-105A 105A Epoxy Resin

### 205A HARDENER

Medium viscosity, general purpose curing agent. Produces a rigid, high-strength solid. Pot life 9 to 12 minutes. Initial cure 6 to 8 hours. In .44 pint unit (for mixing with quart 105A Resin).  
#WS-205A 205A Hardener

### 206A HARDENER

Best choice for bridge repair. Low viscosity. Provides extended working and cure time. Pot life 20 to 25 minutes. Initial cure 9 to 12 hours. In .44 pint unit.  
#WS-206A 206A Hardener

### MICROLIGHT FILLER

Use to create an extremely light, easily carved & sanded fairing compound. Blends easily. Smooth texture permits fine featheredge. Dries to "new wood" color.  
#WS-410 Microlight Filler

### 301A MINI PUMPS

Eliminates guesswork. Designed for convenient and accurate dispensing of 105A Resin & 205A or 206A Hardener. Calibrated to deliver proper ratio of 5 parts resin to 1 part hardener, with 1 full pump stroke of each. Can be left mounted in cans.  
#WS-301A Mini Pumps

**Tek TIP** Leave mini-pumps indefinitely in cans without affecting shelflife.

### FIVE-MINUTE EPOXY

For quick repairs, general bonding. Bonds to wood, fiberglass, metal. One-to-one mixture.  
#WS-G5/4 5-Minute Epoxy (4 oz.)  
#WS-G5 5-Minute Epoxy (16 oz.)

### HANDY REPAIR PACK

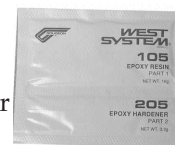
Handy Repair Pack includes 105 Resin & 205 Hardener, high density filler, 1 brush, mixing stick, pipe cleaner, 2 cleaning pads.  
#WS-101 Handy Repair Pack

### MAXI REPAIR PACK

Maxi Repair Pack has enough 105 Resin, 205 Hardener, low & high density fillers for several repairs. Includes 2 brushes, 1 syringe, 2 pipe cleaners, 4 mixing sticks, disposable gloves, 4 cleaning pads, mixing cups.  
#WS-101/6 Maxi Repair Pack

### EPOXY PACKETS

Resin & Hardener packets only. Ideal for on-the-spot repairs.  
#WS-101/T Epoxy Packet



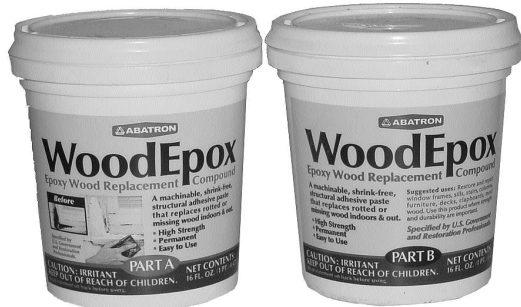
### MIXING POTS & STICKS

Reusable 16 oz. polypropylene mixing pot. Dry epoxy easily pops out.  
#WS-805 Mixing Pot  
3/4" x 5 1/2" wooden mixing sticks.  
#WS-804 Mixing Sticks

# SUPPLIES

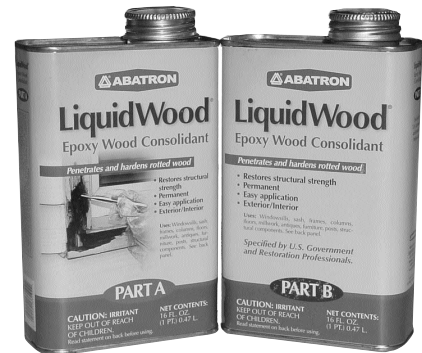
## WOOD EPOX & LIQUID WOOD

Epoxy Wood Replacement Compounds



WoodEpoxy is a machinable shrink-free adhesive paste that replaces rotted or missing wood indoors & out. This 2-part epoxy is dough-like in consistency, similar to wood in weight, with little odor.

Half-hour working time.  
Apply by hand or spatula.



Ideal for plugging key lead holes and case repair. Dries to a light wood tone which can be stained before or after. Can be sanded, sawed, nailed, planed, machined, stained, painted and finished!

Also available in liquid form designed to penetrate and harden rotted wood. Apply LiquidWood with a brush or by pouring onto wood. Both consistencies can even be used outdoors on rotted decks and windowsills.

- # WX-16 Wood Epoxy A & B (1 pint each)
- # WX-32 Wood Epoxy A & B (1 quart each)
- # WX-L16 Liquid Wood Epoxy A & B (1 pint each)

*Perfect for case repair!*

## LACQUER FOR HAMMER VOICING



Lacquer designed for hammer felt treatment. Mix with lacquer thinner or acetone, adjusting strength as needed. Apply to hammer shoulder, or to strike point for more aggressive results. Allow about 24 hours drying time to get 80% tone – one month for full cure. *Not for wood finishing.* 32 oz.

# LAC-32 Hammer-Lac

## HAMMER HANGING GLUE

Absolutely the best glue for hammer hanging. Titebond Wood Molding Glue has a very thick consistency that allows for secure, factory-style glue collars and extended working time. 8 oz. bottle.

# FT-M8 Wood Molding Glue



## EPOXY PUTTY STICKS



Great for a quick screwhole or dent repair. Easy to use. Simply slice off a piece and knead it in your hands. Dries fast. May be sanded, stained, painted.

- # M743-1510 Pine
- # M743-1520 White
- # M743-1530 Oak
- # M743-1540 Mahogany
- # M743-1550 Cherry
- # M743-1560 Walnut
- # M743-1570 Black

## WOOD FINISHING & REPAIR DVD

Behlen Wood Finishing & Repair Interactive Training System DVD teaches wood finishing and repair techniques. Topics include: damage analysis, filling of damages, replacing color, grain replacement, spot finish application, sheen adjustment, scratch removal, finish care.

# B900-0040 Behlen Wood Finishing DVD

