#### A WORD ABOUT PIANOTEK HAMMERS

Since 1980, Pianotek has offered only the finest in hammer selection and custom boring. Our goal is to provide the technician with the highest quality hammers and custom services with a minimum of additional work during and after installation. There are three ways of ordering: 1. Unbored. 2. Custom bored per samples. 3. Custom bored per specifications. Please refer to the information below for details and include which custom services you require.

NOTE: By following the instructions below, most hammers can be ordered in a straight forward manner. If however, you are uncertain about hammer selection, have an unusual brand, or have any concerns or questions whatsoever about the ordering process, please do not hesitate to call us. Our goal at Pianotek is to make sure you and your customers are satisfied.

### 1. ORDERING <u>UNBORED</u> HAMMERS

#### **GRAND HAMMERS**

- 1. Select type of hammers by part number. See example, shown right.
- 2. Abel style 93/93 and all Ronsen are uncut and uncoved. Custom cut and coving available. Specify overall length of cut for treble and bass.
- 3. Indicate number of bass hammers.

#### **UPRIGHT HAMMERS**

- 1. Select type of hammer by part number.
- 2. Indicate number of bass hammers.



#### GA-S5 83/75

All hammers will indicate width and length measurements in millimeters and are shown actual size.

#### 2. ORDERING CUSTOM BORED HAMMERS WITH SAMPLES

#### GRAND AND UPRIGHT HAMMERS

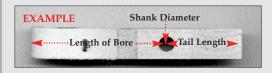
- 1. Send first and last hammer of each section. Most grands and uprights have 4 sections. Normally, bass and tenor sections have angles, while treble and high treble sections have no angle, so either 6 or 8 samples will be sufficient. If treble angles do not terminate at the section end, visually check where the angle ends and send us that sample.
- 2. Number all samples by note numbers #1-#88. *All samples returned*.
- 3. Please, do not remove grand hammerheads from shanks. Upright samples: Send entire butt, shank, and head assembly.
- 4. Be sure to include #88 sample. If #88 is not available, include the highest treble hammer available.
- 5. Indicate style of new hammers by name or part number, and which custom services (see descriptions below) you need.
- 6. If you are using new shanks from a supplier other than Pianotek Supply Co., we will need the shank diameter.
- 7. If you are uncertain about hammer selection, custom services, or have any questions, please call us for technical advice.

### 3. ORDERING WITH <u>SPECIFICATIONS</u> (Ordering <u>without</u> samples)

### Please indicate the following information:

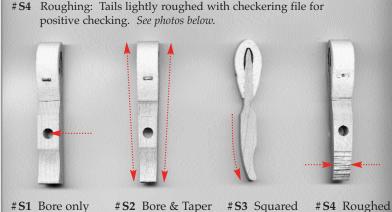
- 1. Number of bass hammers.
- 2. Angle of bass hammers.
- 3. Angle of first tenor hammer.
- 4. Note number of first straight hammer.
- 5. Length of bore for tenor/treble hammers.
- 6. Tail length of tenor/treble hammers.
- 7. Length of bore for bass hammers.
- 8. Tail length of bass hammers.
- 9. Shank diameter.

**NOTE:** Inform us of anything unusual and which custom services you require. Measure length of bore to the nearest 1/16" or in millimeters, angles in degrees, and shank diameter in thousandths. Please use micrometer to measure shank diameter.



### **CUSTOM SERVICES**

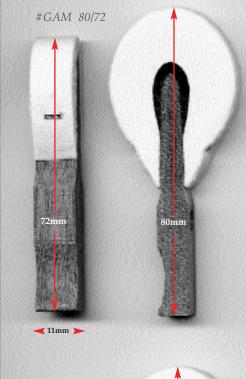
- #S1 Hammers bored only. (Specify cut and/or coving for Abel style 93/93 and Ronsen. All others factory cut and coved.)
- **#S2** Hammers bored and tapered along sides for clearance.
- #S3 Squaring means tails have correct arc and squaring (made parallel) to backchecks. Also known as "shaping".
- **#S4** Roughing: Tails lightly roughed with checkering file for positive checking. See photos below.



### ABEL "LITE" SERIES Our best-selling Abel Lite hammer, manufactured by Helmut Abel GmbH, Germany, is the perfect choice for older, small grands. Weight, size, and tone production match most smaller grands. Most technicians report little or no work after installation and very satisfied customers. SPECIFICATIONS: 13-lb., factory pre-filed, coved, stapled to #88, no underfelt, and walnut mouldings. Widths are 10mm. Available bored or unbored. See page A-1 for ordering and custom boring instructions. #GAW2 83/75 #GAW2 80/72 ABEL "SHORT" BORE "Short bore" Abel Lite fits Knabe, Chickering, Aeolian and many other early American brands. Walnut moulding. Shown left, exact #GAW2 80/72 ABEL "MEDIUM" BORE "Medium bore" Abel Lite fits Mason & Hamlin, Baldwin, 83mm Yamaha, Kawai, and most similar bores. Walnut moulding. Shown right, exact size. #GAW2 83/75 All hammers shown exact size. Available bored or unbored. See page A-1 for ordering and custom boring instructions. #GAW2 93/93 #GAW2 88/80 ABEL "LONG" BORE "Long bore" Abel Lite fits longer treble bores up to 21/8" with 1" tail. Walnut moulding. Shown left, exact size. #GAW2 88/80 ABEL "EXTRA LONG" Uncut and uncoved 93mm Abel Lite allows for virtually any bore length. Great for McPhail, Sohmer, and other extreme bore lengths. Perfect for the technician who prefers doing their own boring and custom tail work. Shown right, exact size. #GAW2 93/93

### ABEL "STANDARD" SERIES

Proven performance and superior tone production. Abel Standard hammers, manufactured by Helmut Abel, GmbH, Germany, are the technicians choice for high quality pianos. Our best selling replacement hammer for large grands including Steinway, Mason & Hamlin, Baldwin, Yamaha, Kawai, and others. SPECIFICATIONS: 15 lb, factory pre-filed, coved, stapled to #88, purple underfelt, no chemical hardeners or additives, and available in mahogany or hornbeam mouldings. Available unbored or, custom bored to your samples or specifications. See page A-1 for ordering and custom boring instructions.



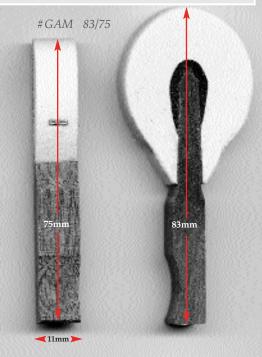
#### ABEL "SHORT" BORE

The perfect choice for Steinway and other "short bores". Allows up to 113/16" treble bore length with 1" tail. Mahogany moulding. Shown left, actual size. #GAM 80/72

#### ABEL "MEDIUM" BORE

Fits Mason & Hamlin, Baldwin, Yamaha, Kawai, and most others with "regular" bore lengths. Allows up to 2" treble bore with 1" tail. Mahogany moulding. Shown right, actual size. #GAM 83/75

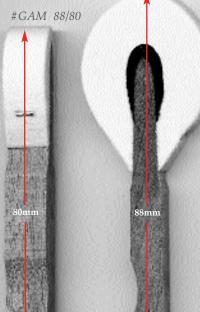
All hammers shown exact size. Available bored or unbored. See page A-1 for ordering and custom boring instructions.



#### ABEL "LONG" BORE

Fits grands with longer bore lengths. Up to 21/8" treble bore with 1" tail. Mahogany moulding. Shown left, actual size.

#GAM 88/80



### ABEL "EXTRA LONG" BORE

Uncut and uncoved 93 mm length allows for virtually any bore length. Perfect for the technician who prefers doing their own boring and tail work. Mahogany moulding. Not pictured.

#GAM 93/93

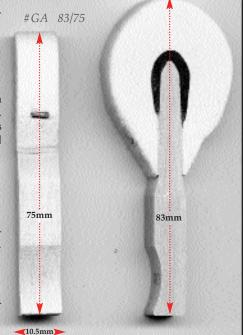


Same as #GAM 83/75, except hornbeam moulding. Shown right, actual size. #GA 83/75



Same as #GAM 88/80, except hornbeam moulding. Not pictured.

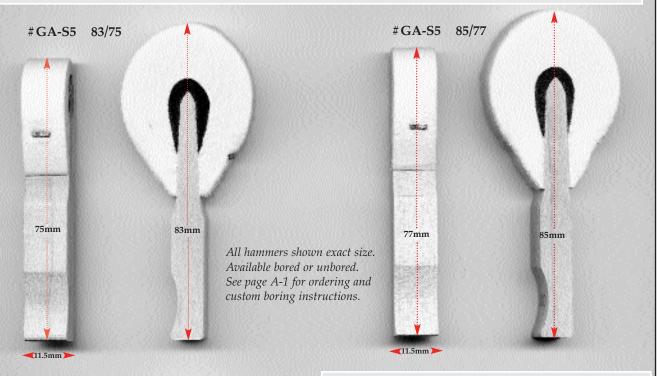
#GA 88/80

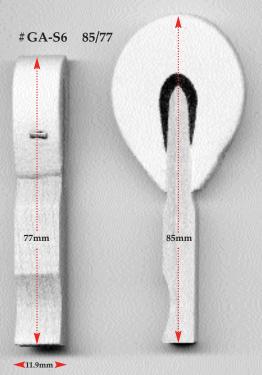


**A-3** Phone Orders: 1-800-347-3854

### **ABEL "SELECT" SERIES**

High performance hammers for the discriminating technician. Designed exclusively for Pianotek by Helmut Abel, GmbH, Germany, Abel Selects boast the ultimate in tone and power. Special manufacturing process provides tone qualities in character with the much sought after classic American tone found in older Steinway and Mason & Hamlin larger grands. Technicians report very little voicing required, drastic improvement to overall tone production, and extremely satisfied customers.





#### SPECIFICATIONS: ABEL SELECT

- 1. Rich, powerful, resilient, classic American tone quality.
- 1. Designed for large grands as a performance hammer for the concert stage, studio, and home environments.
- 2. Quarter-sawn maple mouldings from André Bolduc allows for pin-point boring accuracy.
- 3. Wider widths available for concert grand scales.
- 4. Purple underfelt.
- 5. Hammers stapled through #88.

samples before ordering.

- 6. No chemical hardeners or additives.

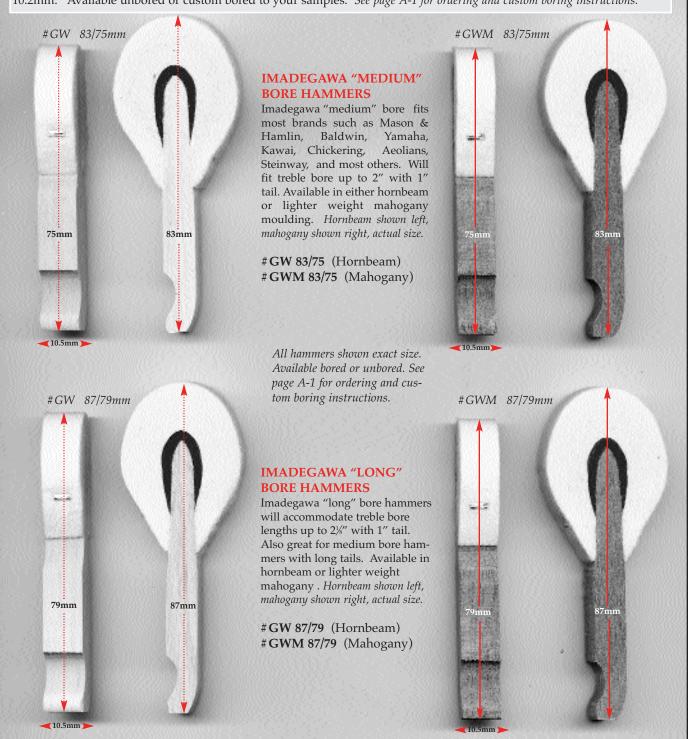
  NOTE: Due to felt widths and density, Abel selects may be heavier than original hammers. If matching original hammer weight without modifying original action geometry, please refer to the sample average weights listed below and compare
- 7. Average weight of sample unbored hammers:

	- * <u>-</u>			
#GA-S5	#GA	S6		
#1 11.7 grams	#1	13.0 grams		
#21 11.5 grams		12.7 grams		
#40 9.8 grams	#40	10.6 grams		
#70 7.8 grams	#70	8.2 grams		
NOTE: Weights listed above are a based on sample				
hammer averages. Actual weights may vary				
slightly ( $\pm$ .2 to .5 grams) from set to set.				

**A-4** Fax: 248-545-0408

### **IMADEGAWA GRAND HAMMERS**

Manufactured by Imadegawa & Co., LTD, Japan, Imadegawa grand hammers offers solid performance and economy. Pianotek Supply Company first introduced Imadegawa with Nippon felt in 1981. For over 20 years, technicians have relied on their quality and dependability. **SPECIFICATIONS:** 15-lb. medium hardness felt, factory pre-filed, stapled up to #88, red underfelt, tails factory pre-shaped, available in hornbeam or lighter weight mahogany. Widths available in 10.5mm or 10.2mm. Available unbored or custom bored to your samples. *See page A-1 for ordering and custom boring instructions*.



# **RONSEN GRAND HAMMERS**Traditional style hammers from Ronsen P

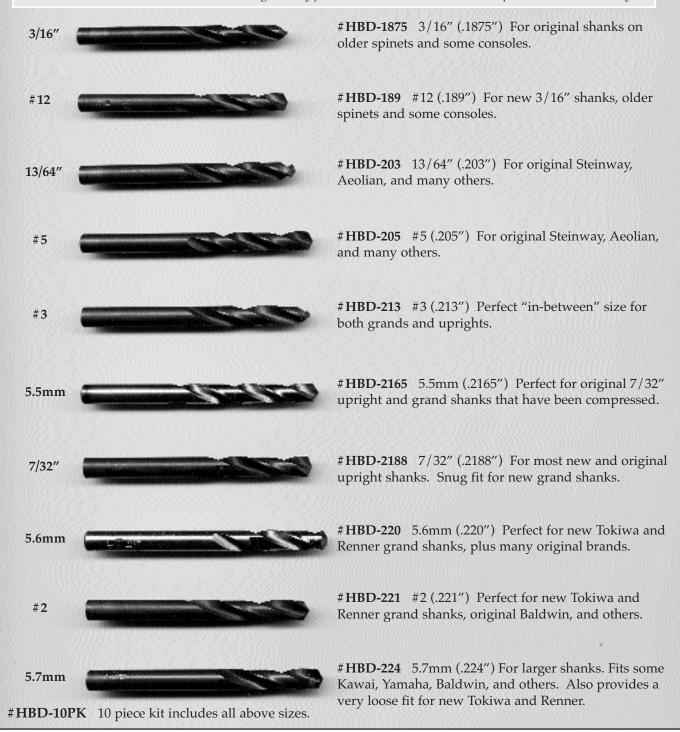
Traditional style hammers from Ronsen Piano Hammer Co., New York. Low heat pressing produces tone qualities similar to American hammers produced in the 1920's and 1930's. **SPECIFICATIONS:** 14-lb. or 16-lb. soft (mellow) hardness, purple underfelt, stapled from #1 to mid #60's, available in maple or lighter sapele (mahogany) moulding. Ronsen hammers may require "voicing up" to achieve proper tone. Available unbored or custom bored to samples. Shown below, actual size. *See page A-1 for ordering and custom boring instructions*.



### HAMMER BORING DRILLS

### "SHORT THROW" CUSTOM HAMMER BORING DRILL BITS

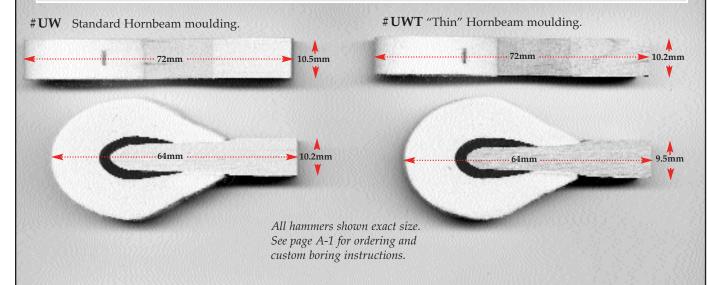
Professional High Speed Spiral drill bits for hammer boring. Since longer bits tend to flex and waiver, Pianotek's custom short length allows for pin-point accuracy, and eliminates the need for pre-centering or brad points. The sizes below represent the most common sizes for both grand and upright new and original shanks. In most cases, boring .003" over the shank size will eliminate the need for reaming or shank reduction. *Drill bits shown below actual size. Lengths vary from* 2½". *Available in* 10 piece kit or individually.



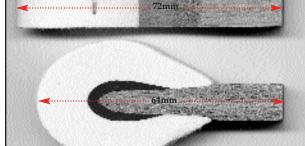
### UPRIGHT HAMMERS

#### **IMADEGAWA UPRIGHT HAMMERS**

Performance and economy. Manufactured by Imadegawa & Co., LTD, Japan, these hammers have been the preferred choice for piano technicians nationwide. Pianotek Supply Company first introduced Imadegawa hammers with Nippon felt in 1981 and 20 years later, technicians continue to rely on their quality and dependability. **SPECIFICATIONS:** 15-lb. medium hardness, red underfelt, stapled to #88, factory pre-filed, no chemical hardners or additives, and available in hornbeam or mahogany mouldings. Pictured below, exact size. Available unbored, factory pre-bored (see chart below), or custom bored to your samples. *See page A-1 for ordering and custom boring instructions.* 



#UWM Standard Mahogany moulding.



### TIPS ON ORDERING UPRIGHT HAMMERS

Upright hammers can be ordered unbored, custom bored to your samples, or factory pre-bored. If ordering custom bored hammers, please refer to page A-1 for instructions. For factory pre-bored hammers, the chart at the right represents the most common upright specifications for both new and older "name brand" uprights. Factory pre-bore hammers allow you the convenience of stocking up for jobs without any down time while sending samples for custom boring.

#### IMADEGAWA FACTORY-BORE UPRIGHT HAMMERS

The following hammers represent the most commonly found factory bored upright hammers. All hammers below are pre-bored using Imadegawa #UW 10.2/9.5 (pictured above). *Please include part numbers when ordering.* 

PART#	TREBLE BORE	BASS BORE	RAKE ANGLE	TREBLE ANGLE	BASS ANGLE
#UW/PB1	2-1/2"	2-3/16"	3°	#29=10° #58=0°	18°
#UW/PB2	2-1/2"	2-3/16"	3°	Straight (0°)	18°
#UW/PB3	2-1/2"	2-3/16"	3°	#29=16° #58=0°	18°
#UW/PB4	2-1/2"	2-3/16"	0°	#29=10° #58=0°	18°
#UW/PB5	2-7/16"	2-1/8"	3°	#29=10° #59=0°	18°
#UW/PB6	2-3/8"	2-1/16"	3°	#29=10° #58=0°	18°
#UW/PB7	2-7/16"	2-1/8"	0°	#29=10° #58=0°	18°
#UW/PB8	2-7/16"	2-1/8"	3°	Straight (0°)	18°
# UW/PB9	2-9/16"	2-1/4"	3°	#29=10° #58=0°	18°

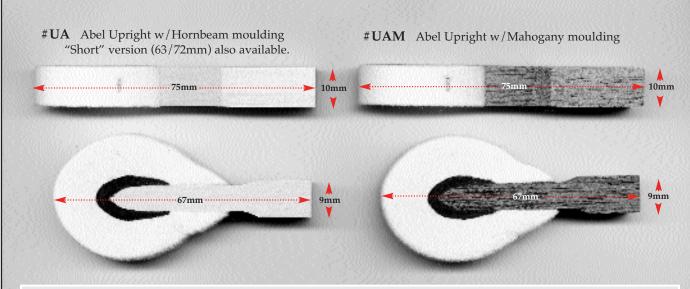
Custom boring available. See page A-1.

**A-8** Fax: 248-545-0408

# **UPRIGHT HAMMERS**

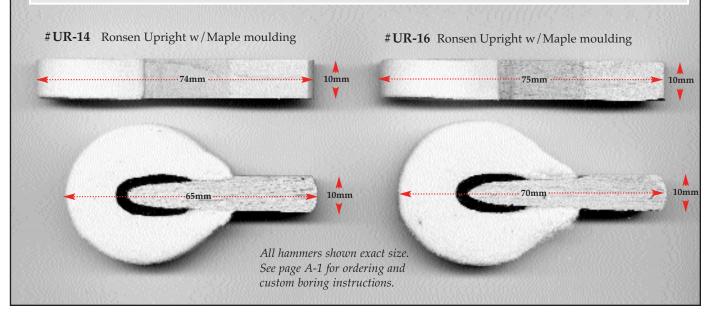
### **ABEL UPRIGHT HAMMERS**

Like Abel grand hammers, Abel uprights are found on some of the world's finest upright pianos, such as Bechstein, Blüthner, Bösendorfer, and others. Manufactured by Helmut Abel, GmbH, Germany, Abel uprights boast clear, large, round tone. These hammers are virtually "finished" and most technicians report very little or no work after installation. **SPECIFICATIONS:** 15-lb. medium hardness, factory pre-filed, stapled up to #88, hornbeam or mahogany mouldings, factory pre-filed and contain no chemical hardeners. Pictured below, exact size. Available unbored or custom bored to your samples or specifications. *See page A-1 for ordering and custom boring instructions.* 



### **RONSEN UPRIGHT HAMMERS**

Traditional "cold-pressed" upright hammers from Ronsen Piano Hammer Co., New York. Low heat pressing produces tone qualities similar to American hammers produced in the 1920's and 1930's. **SPECIFICATIONS:** Medium 14-lb. or 16-lb. for larger uprights, maple mouldings, stapled from #1 to mid #60's, and contain no chemical hardeners. Ronsen hammers may require "voicing up" to achieve desired tone. Pictured below, exact size. Available bored or unbored. *See page A-1 for ordering and custom boring instructions.* 

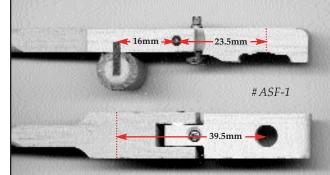


Phone Orders: 1-800-347-3854

#### ABEL ENCORE SHANKS & FLANGES

Manufactured by Helmut Abel, GmbH, Germany, Abel Encore<sup>wb</sup> shanks and flanges are designed and manufactured to the same exacting standards found in Abel hammers. All parts feature precision machining, accurate pinning, and attention to original part dimensions. Choose from 13 styles including 5 different Steinway styles for all custom modifications.

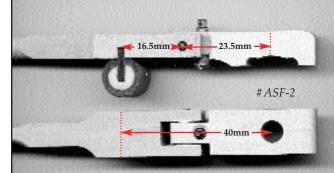
NOTE: All measurements shown below are in millimeters. Top photo measurements are from center of knuckle core to the flange center pin, and center of flange pin to flange hole center. Bottom photo measurement is from center of knuckle core to center of flange hole. Shank width is 12mm, length is 5½" or 14cm from center pin to tip. All sets have 90 tapered (channeled) shanks except #ASF-5, 6, 7, & 13. Knuckle widths and diameters vary see part descriptions for actual dimensions. All parts shown actual size, so new parts can be measured or determined simply by placing originals on top of the catalog photos for exact alignment.



#### ABEL STEINWAY STYLE 1 16mm

Original dimension New York Steinway. Knuckle width 11.5mm, diameter 10mm. All shanks tapered. Shown above, exact size.

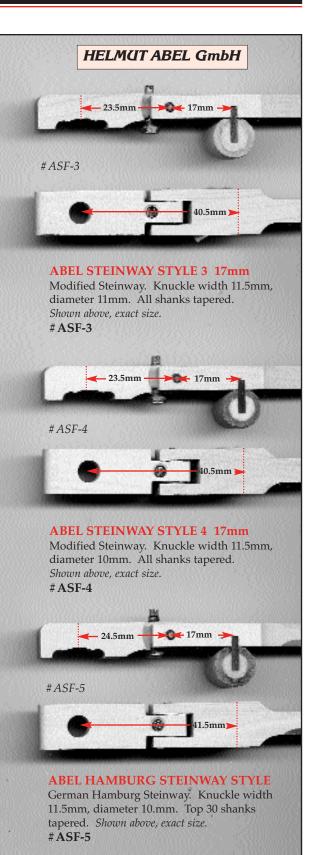
#ASF-1

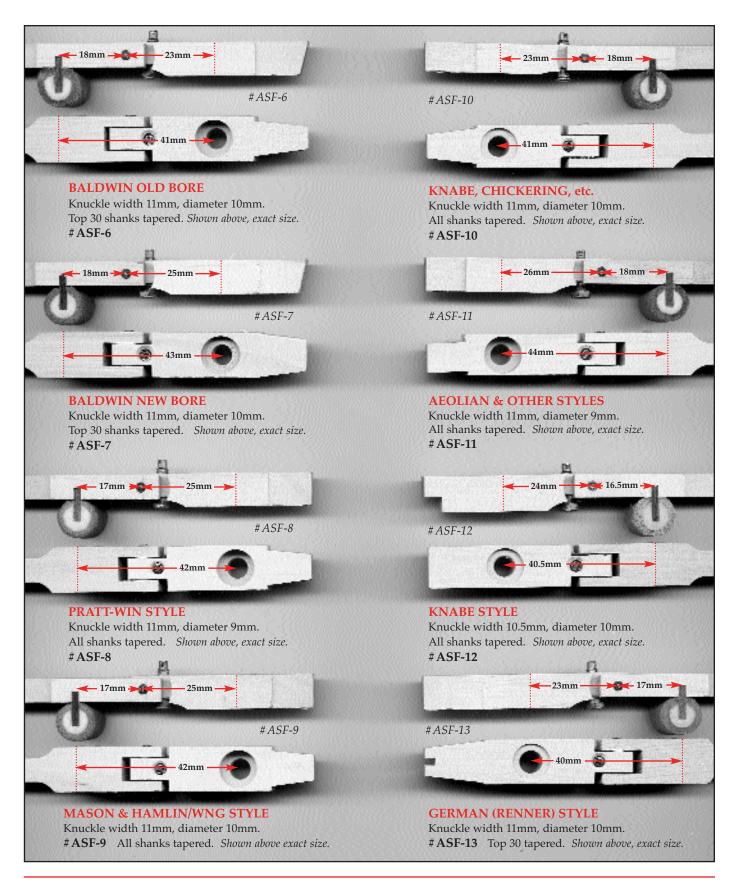


#### **ABEL STEINWAY STYLE 2 16.5mm**

Modified New York Steinway. Knuckle width 11.5mm, diameter 10mm. All shanks tapered. Shown above, exact size.

#ASF-2



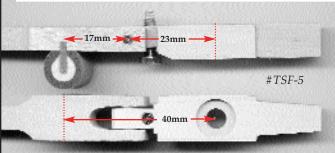


#### **TOKIWA SHANKS & FLANGES**

Precision shanks & flanges from Tokiwa Manufacturing, LTD. All parts machined and pinned with accuracy and attention to detail. Choose from 14 different styles.

TOKIWA Symbol of Quality HAMAMATSU, JAPAN

NOTE: All measurements shown below are in millimeters. Top photo measurements are from center of knuckle core to the flange center pin, and center of flange pin to flange hole center. Bottom photo measurement is from center of knuckle core to center of flange hole. Shank width is 12mm on all parts except #TSF-7N, and shank length is 5½" or 14cm from center pin to tip. All parts shown actual size, so new parts can be measured or determined simply by placing originals on top of the catalog photos for exact alignment.



#### **RENNER STYLE**

Fits most German & European actions, Wurlitzer, and some Baldwin models. *Shown above, exact size.* 

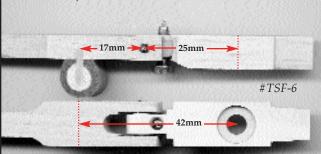
#TSF-5



#TSF-5B Same dimensions as TSF-5 but unbored.

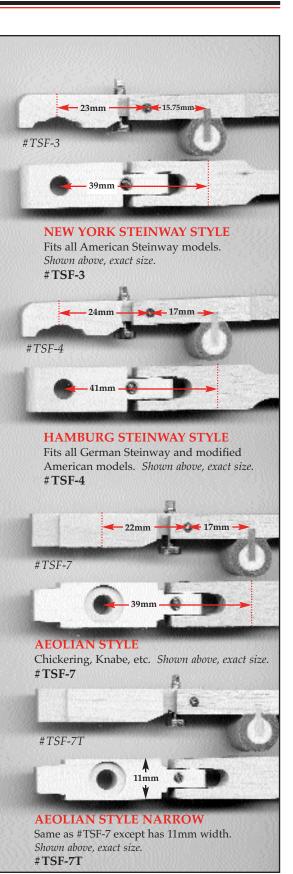


#TSF-8 Adjustable — Same dimensions as TSF-5.

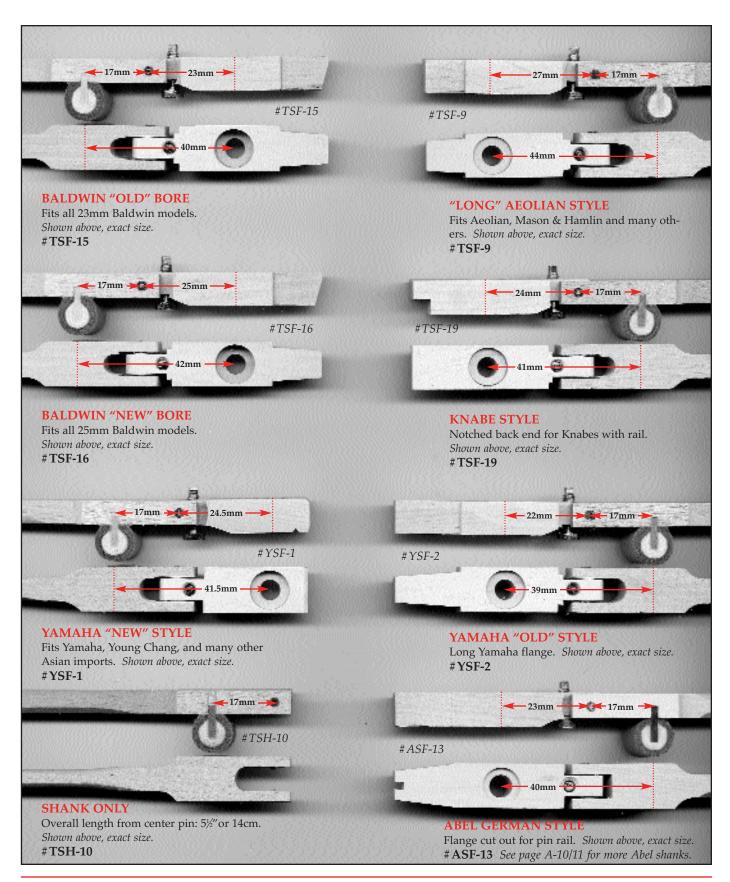


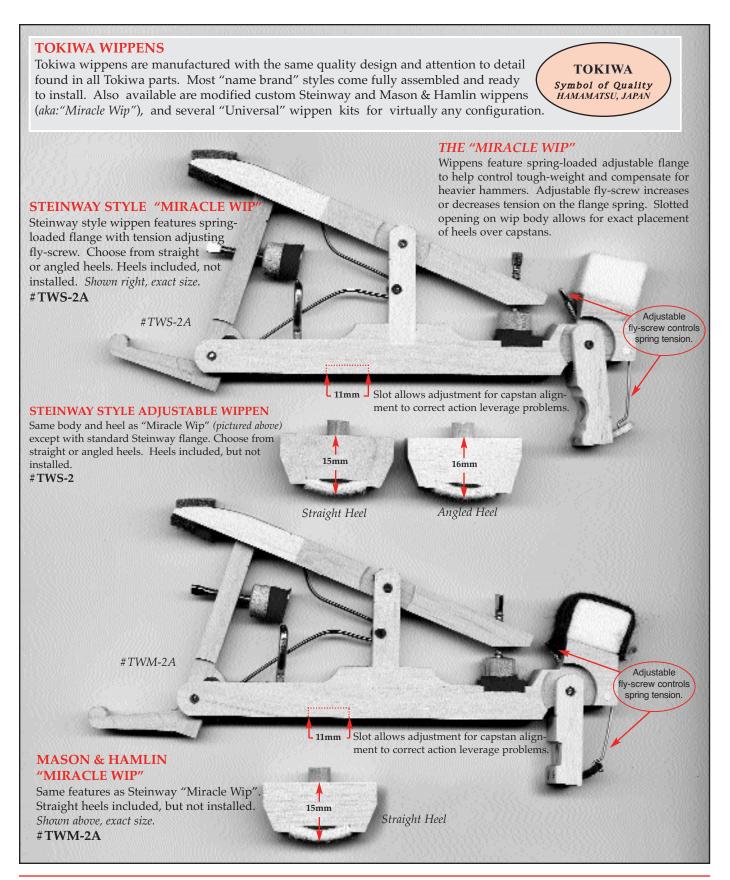
#### **REGULAR STYLE**

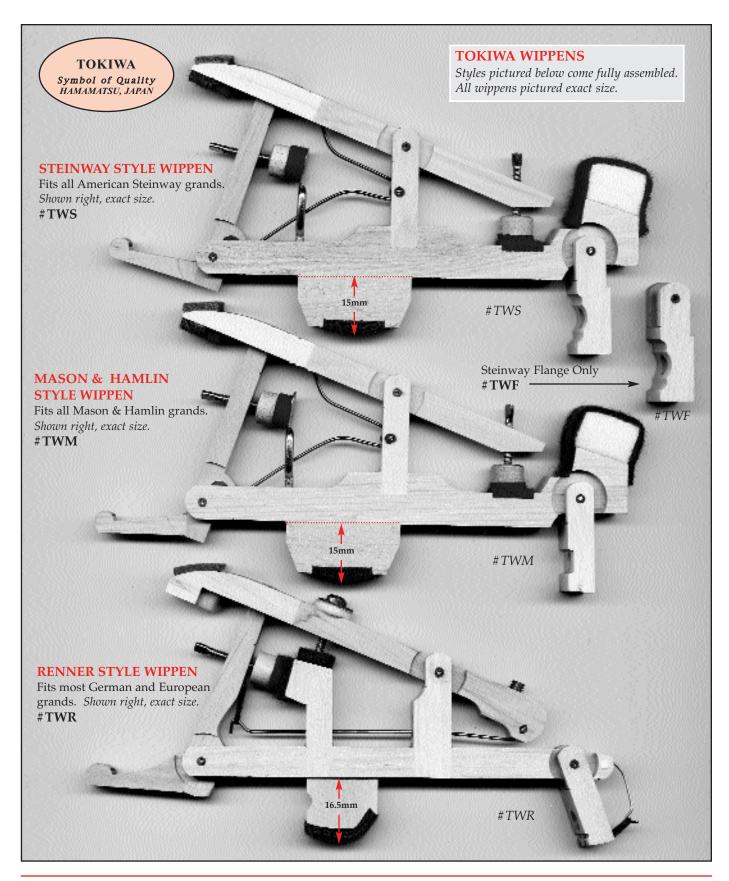
For Wessel, Nickel, & Gross, pre-1973 Mason & Hamlin, and many others. *Shown above, exact size.* **#TSF-6** 

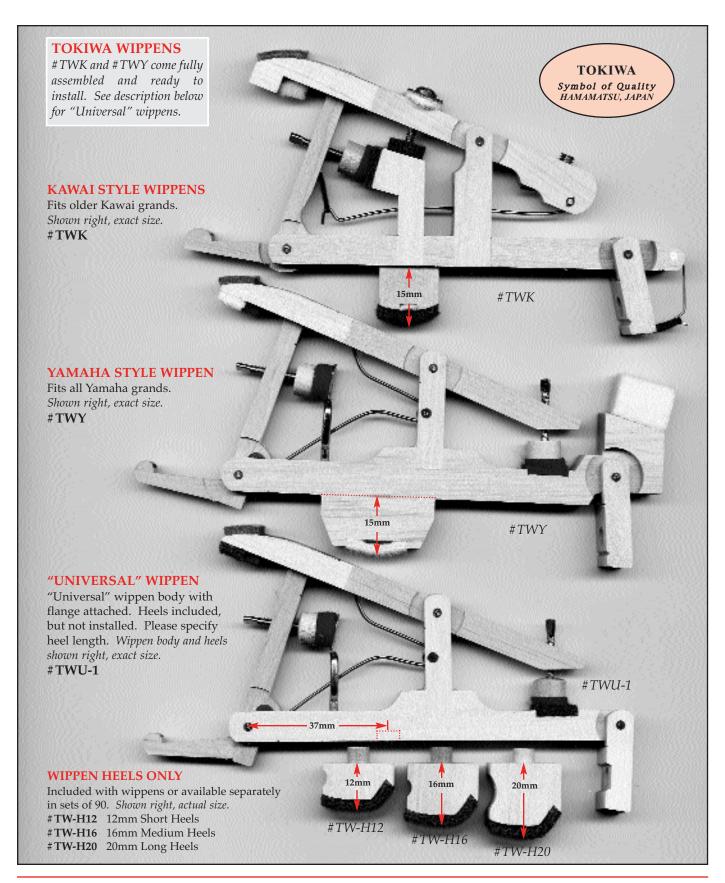


**A-12** Fax: 248-545-0408

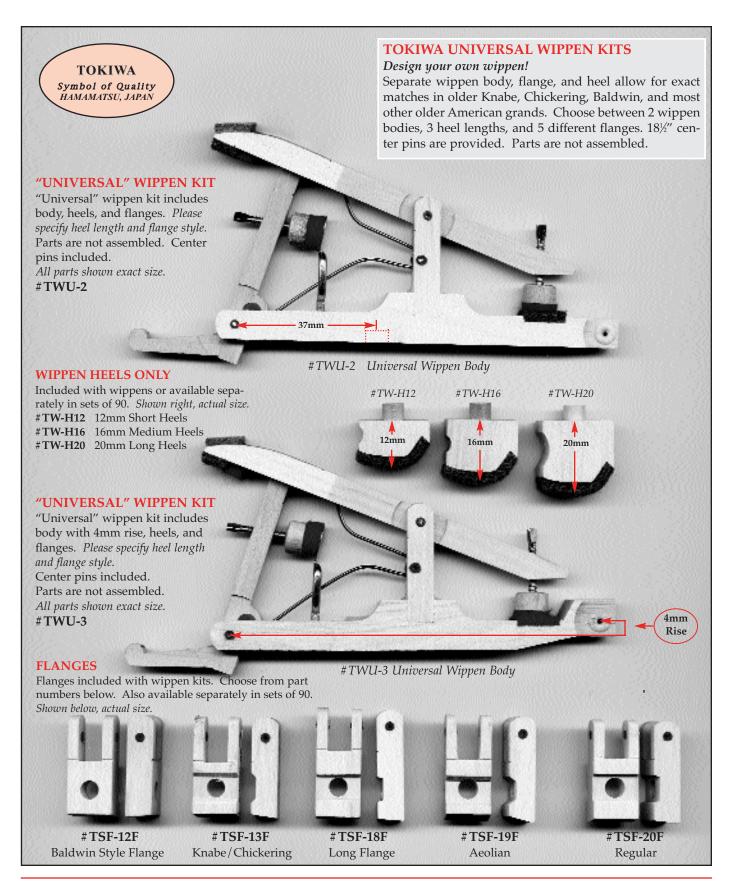




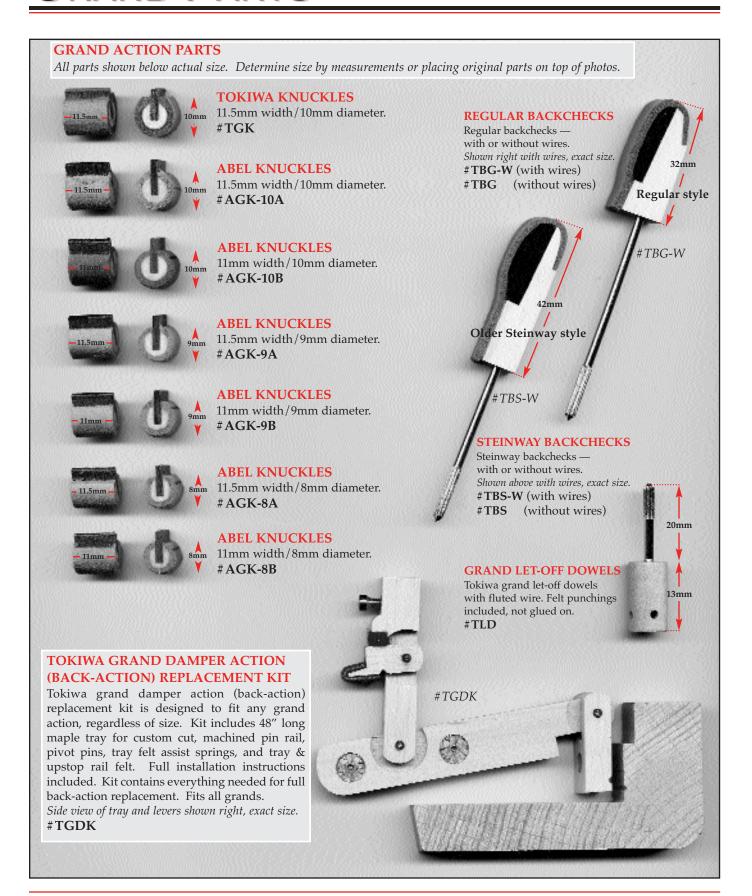




**A-16** Fax: 248-545-0408



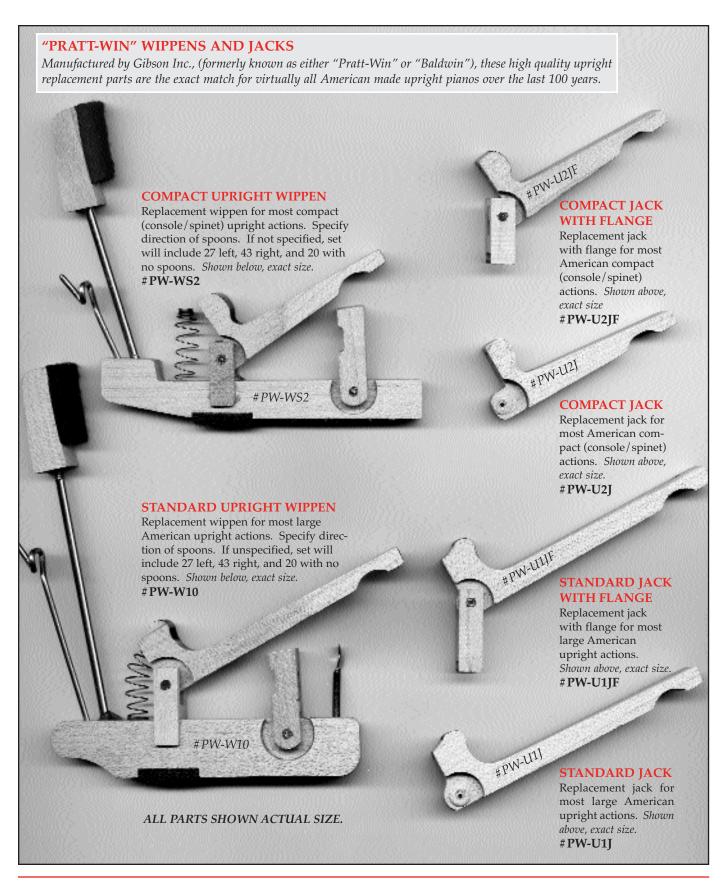
### GRAND PARTS



# **UPRIGHT PARTS**

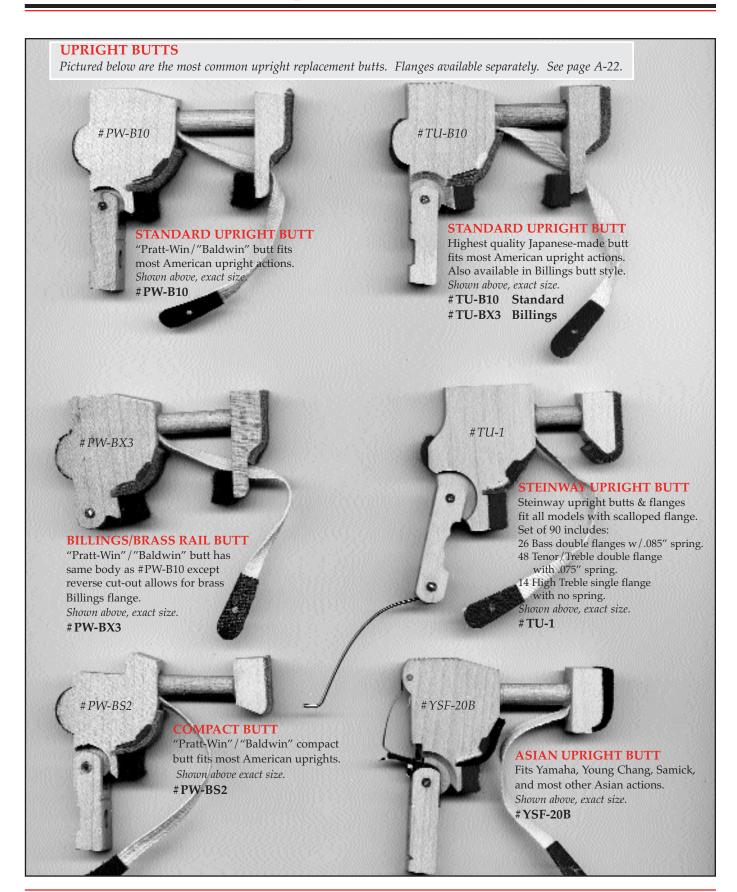


# **UPRIGHT PARTS:** WIPPENS & JACKS

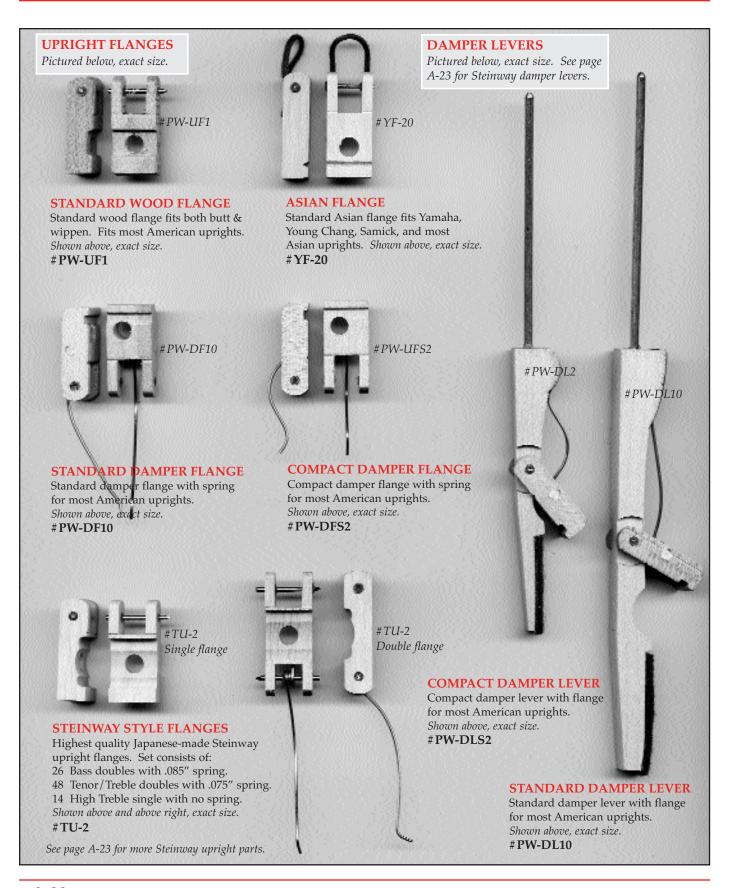


**A-20** Fax: 248-545-0408

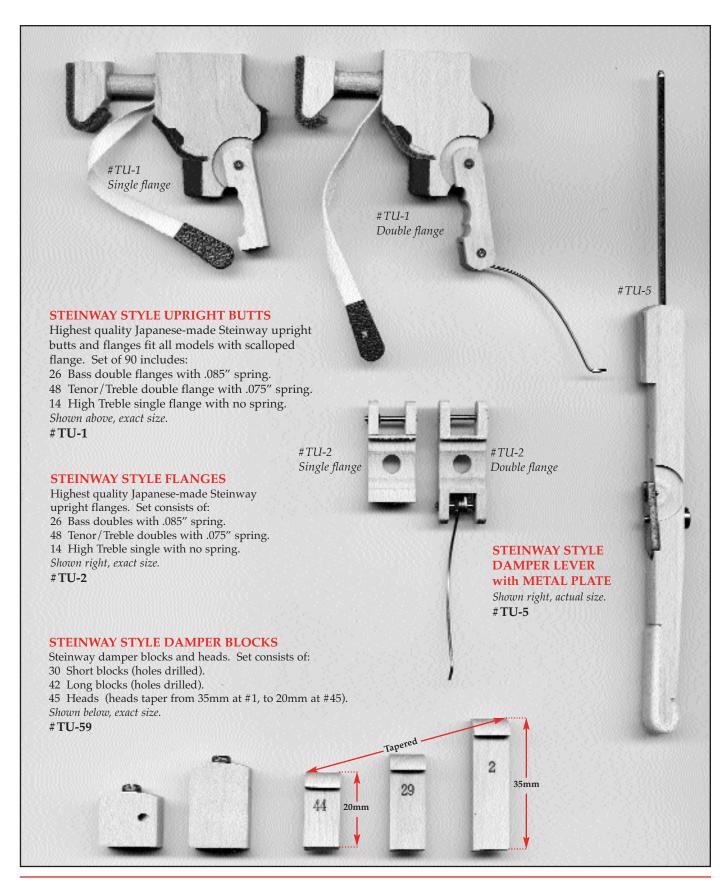
# UPRIGHT PARTS: BUTTS



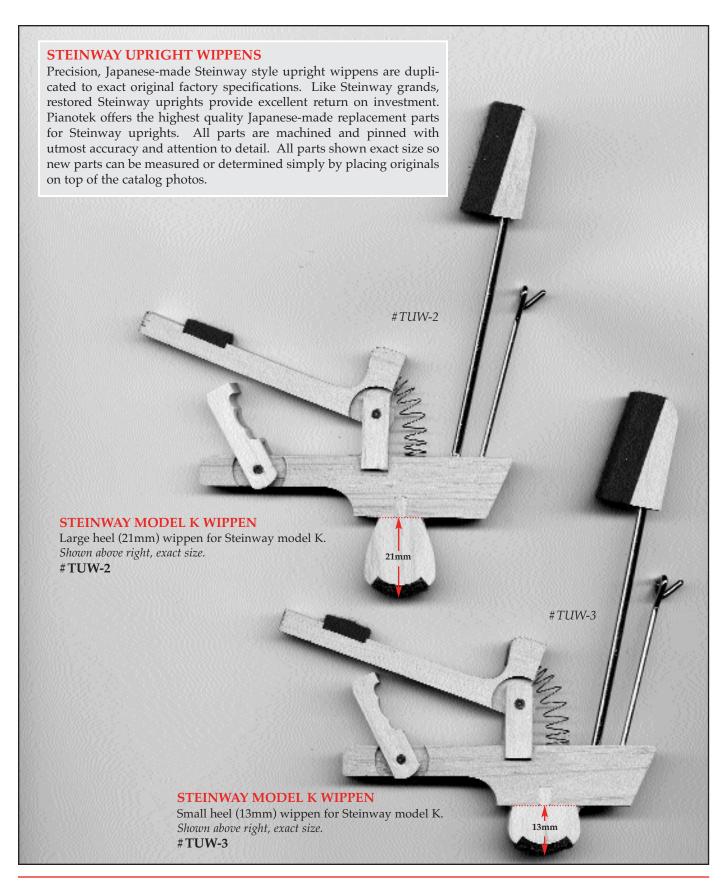
# **UPRIGHT PARTS:** FLANGES



# STEINWAY UPRIGHT PARTS

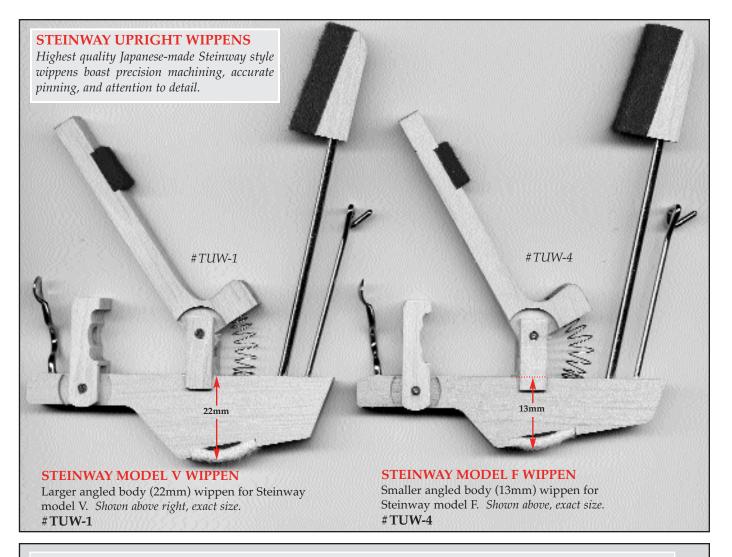


# STEINWAY UPRIGHT PARTS



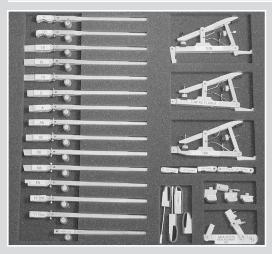
**A-24** Fax: 248-545-0408

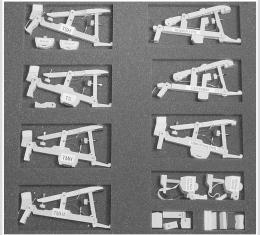
# STEINWAY UPRIGHT PARTS



### TOKIWA SAMPLE PARTS KIT

Boxed set provides easy reference and access. Set contains 1 each of current production Tokiwa parts. Includes all shanks and flanges, regular and universal wippen kits, separate flanges and heels, backchecks, and more. See pages A-12 through A-18 for all Tokiwa parts.





TOKIWA
Symbol of Quality
HAMAMATSU, JAPAN

### TOKIWA PARTS KIT

Contains 1 each current production Tokiwa parts. All parts boxed for easy reference. Please refer to and include Pianotek part numbers when ordering sets or individual parts. Total of 51 parts.

#TW-PARTS

### PINBLOCKS

### **BOLDUC 5-PLY PINBLOCKS**

The standard by which all other blocks are measured.

Favored over all other pinblocks by prestigious manufacturers and rebuilders for their finest pianos. Only the highest quality, tight-grain, hard rock maple is selected for this 5-ply quarter-sawn pinblock. Unlike blocks made of radially-cut wood and multiple layers of glue, this pinblock preserves the character of the wood. The structure of the Bolduc Pinblock allows for solid and consistant drilling resulting in increased tuning stability.

DOUBLE PANEL: 59" x 17"

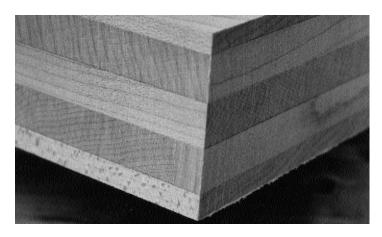
SINGLE PANEL: Diagonal cut, 59" long x 5½" x 11½"

#B-1 1½" Bolduc Pinblock Double or Single
#B-2 1½" Bolduc Pinblock Double or Single
#B-3 1½" Bolduc Pinblock Double only

#B-3UP Bolduc Upright Pinblock (59" x 12" x 2¼")

#B-3UP/D Bolduc Upright Pinblock Duplication

(Pre-drilled, ready to install. Phone for instructions.)

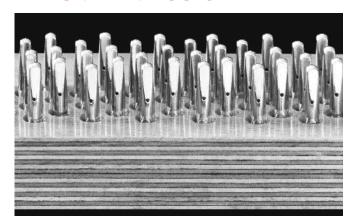




### PINBLOCK DUPLICATION

Rough-cut pinblock to match your sample. Choose any of our 3 materials. Final fitting done as you install the pinblock. Tuning pin holes are not bored.

### DELIGNIT PINBLOCKS



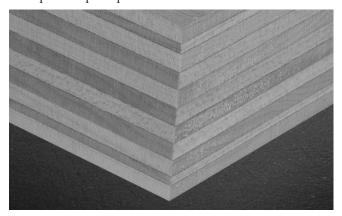
Imported from Germany, this multi-laminated beech pinblock is used worldwide by fine rebuilders and manufacturers. Available in 2 thicknesses, a 1¾" thickness pinblock would typically contain about 21 laminations of high quality beech, cross-laminated, and compressed using a hot-cure phenolic resin.

DOUBLE (59" x 18½") or SINGLE (59" x 9½") panels. Delignit single panels are not cut on a diagonal.

# DT-2 1½" Delignit Pinblock # DT-3 1½" Delignit Pinblock

### **MULTI-LAMINATE PINBLOCKS**

A quality production maple block used by major domestic and Asian piano makers. This quality flat-sawn pinblock uses a minimum number of laminations (about 11 in a 1%" block) to keep the layers of glue to a minimum, while yet being highly resistant to changes in humidity. Industry tests have shown this block to withstand over 4000 pounds per square inch.



DOUBLE PANEL: 58" x 17"

SINGLE PANEL: Diagonal cut, 58" long x 5½" x 11½"

# M-1 1½" Multi-Lam Pinblock # M-2 1½" Multi-Lam Pinblock # M-3 1½" Multi-Lam Pinblock

### TUNING PINS



### **DIAMOND TUNING PINS**

Diamond Tuning Pins from Klinke of Germany.

Superior in finish and peerless in consistency. Our best tuning pin, we highly recommend Diamond Tuning Pins for their smooth, shiny finishes, their cleanly cut threads, and their distinctive consistency. Preferred by top rebuilders and manufacturers, these jewels are now available in North America – exclusively at Pianotek Supply Co. Blued or nickel-plated finishes.



#### DIAMOND BLUED TUNING PINS

#TPD1238B	1/0 x 2½" Blued	7.0mm
#TPD1212B	1/0 x 2½" Blued	(.276")
#TPD2214B #TPD2238B #TPD2212B	2/0 x 2½" Blued 2/0 x 2½" Blued 2/0 x 2½" Blued	7.15mm (.282")
#TPD3238B	3/0 x 2½" Blued	7.25mm
#TPD3212B	3/0 x 2½" Blued	(.286")
#TPD35238B	3½ x 2¾" Blued	7.30mm
#TPD35212B	3½ x 2½" Blued	(.288")
#TPD4238B	4/0 x 2½" Blued	7.35mm
#TPD4212B	4/0 x 2½" Blued	(.290")

### **DIAMOND NICKEL**

	•	
#TPD1238N	1/0 x 2¾" Nickel	7.0mm
#TPD1212N	1/0 x 2½" Nickel	(.276")
#TPD2214N #TPD2238N #TPD2212N	2/0 x 2½" Nickel 2/0 x 2½" Nickel 2/0 x 2½" Nickel	7.15mm (.282")
#TPD3238N	3/0 x 2¾" Nickel	7.25mm
#TPD3212N	3/0 x 2½" Nickel	(.286")
# TPD35238N	3½ x 2¾" Nickel	7.30mm
# TPD35212N	3½ x 2½" Nickel	(.288")
#TPD4238N	4/0 x 2¾" Nickel	7.35mm
#TPD4212N	4/0 x 2½" Nickel	(.290")

### **LO-TORO™ TUNING PINS**

Oversized threads, but standard size heads!

Patented Lo-Torq<sup>™</sup>
Tuning Pins allow
restringing in the original
pinblock using oversized
pins, but keeping the
head a tuning-friendly
1/0 or 2/0. Great for
restringing entire piano
or a bass section only.

Available in "in-between" sizes. Manufactured by Klinke (Diamond) of Germany.

2 length. Blued finish.



	Head size	Shank size
# <b>TPL135238B</b> (.276"/.288")	1/0	#3½
# TPL235238B (.282"/.288")	2/0	#3½
# <b>TPL240238B</b> (.282"/.290")	2/0	#4
# TPL245238B (.282"/.292")	2/0	#4½

Sizes offered current at time of printing. Size selection may change. Refer to price list or phone for info.

### **DENRO TUNING PINS**

Worldwide, rebuilders and manufacturers have come to depend on Denro Tuning Pins for excellent quality at an economical price.

# DENRO TUNING PINS Blued

#TPJ1238B	1/0 x 2¾" Blued .276"
#TPJ1212B	1/0 x 2½" Blued
#TPJ2214B	2/0 x 2 <sup>1</sup> / <sub>4</sub> " Blued .282"
#TPJ2238B	2/0 x 2¾" Blued
#TPJ2212B	2/0 x 2½" Blued
#TPJ3214B	3/0 x 21/4" Blued .286"
#TPJ3238B	3/0 x 2¾" Blued
#TPJ3212B	3/0 x 2½" Blued
#TPJ4214B	4/0 x 2½" Blued .290"
#TPJ4238B	4/0 x 2¾" Blued
#TPJ4212B	4/0 x 2½" Blued
#TPJ5238B	5/0 x 2¾" Blued .296"
#TPJ5212B	5/0 x 2½" Blued
#TPJ6238B	6/0 x 2¾" Blued .302"
#TPJ6212B	6/0 x 2½" Blued

# DENRO TUNING PINS

Nickel with Blued Threads			
#TPJ1238N	1/0 x 2\%" Nickel .276"		
#TPJ1212N	1/0 x 2\½" Nickel		
#TPJ2214N	2/0 x 2½" Nickel .282"		
#TPJ2238N	2/0 x 2½" Nickel		
#TPJ2212N	2/0 x 2½" Nickel		
#TPJ3214N	3/0 x 2½" Nickel .286"		
#TPJ3238N	3/0 x 2½" Nickel		
#TPJ3212N	3/0 x 2½" Nickel		
#TPJ4214N	4/0 x 2½" Nickel .290"		
#TPJ4238N	4/0 x 2½" Nickel		
#TPJ4212N	4/0 x 2½" Nickel		
# TPJ5238N	5/0 x 2½" Nickel .296"		
# TPJ5212N	5/0 x 2½" Nickel		
#TPJ6238N	6/0 x 2¾" Nickel .302"		
#TPJ6212N	6/0 x 2½" Nickel		

# WIRE & UNIVERSAL STRINGS

# MAPES INTERNATIONAL GOLD SERIES MUSIC WIRE

*The* premium music wire. Brilliant finish. Proven to be superior over others in tensile strength and tone. We highly recommend Mapes IGS Music Wire for all pianos.

<u>Size</u>	<u>Diameter</u>	Approx. Ft. per Lb.
Size 12	.029"	440
Size 12½	.030"	415
Size 13	.031"	390
Size 13½	.032"	365
Size 14	.033"	350
Size 14½	.034"	330
Size 15	.035"	305
Size 15½	.036"	290
Size 16	.037"	275
Size 16½	.038"	260
Size 17	.039"	250
Size 17½	.040"	235
Size 18	.041"	225
Size 18½	.042"	210
Size 19	.043"	200
Size 19½	.044"	190
Size 20	.045"	180
Size 20½	.046	175
Size 21	.047"	165
Size 21½	.048"	160
Size 22	.049"	155
Size 23	.051"	140
Size 24	.055"	120
Size 25	.059"	105
Size 26	.063"	90

Mapes IGS Music Wire is available in:

5 lb. coils 1 lb. coils

1/4 lb. on dispensing reel

### **TUNING PIN BUSHINGS**

Also called plate bushings. Hardwood, 2 diameters.



	outer diameter, 1/4" hole:		outer diameter, 1/4" hole:
#TBU-1	3/16" Height		
#TBU-2	1/4" Height	#TBU-6	1/4" Height
#TBU-3	5/16" Height	# TBU-7	5/16" Height
#TBU-4	3/8" Height	#TBU-8	3/8" Height
#TBU-5	7/16" Height	#TBU-9	7/16" Height



Mapes International Gold Series Music Wire

### UNIVERSAL BASS STRINGS

Hexagon core or "universal" bass strings. Simply unwrap the copper winding and cut to length. Then cut the core wire to length, and install. Ideal for emergencies. Available in sets or individually.

HEAVY S'	TRINGS	FINE ST	RINGS
<u>Part No.</u>	<u>Diameter</u>	<u>Part No.</u>	<u>Diameter</u>
#B48 01	.155"	#B48 1	.144"
#B48 02	.158"	# <b>B48</b> 1½	.134"
#B48 03	.165"	#B48 2	.128"
#B48 04	.175"	# <b>B48</b> 2½	.124"
# <b>B48</b> 05	.186"	#B483	.117"
#B48 06	.194"	# <b>B48</b> 3½	.112"
#B486S	Set of 6	# <b>B48 4</b>	.109"
		# <b>B48</b> 4½	.102"
T.T.D. ( T.		#B48 5	.097"
VERY H		# <b>B48</b> 5½	.088"
STRI		#B48 6	.084"
<u>Part No.</u>	<u>Diameter</u>	# <b>B48</b> 6½	.077′′
#S 01	.212"	#B48 7	.075"
#S 02	.207"	# <b>B48</b> 7½	.072"
#S 03	.202"	#B48 8	.069"
#S 04	.197"	#B48 9	.063"
#S 05	.191"	# B48 10	.059"
#S 06	.185"	# B48 11	.054"
#S 07	.179"	#B48 12	.051"
#S 08	.172"	#B4819S	Set of 19
#S 09	.166"	2 10190	23.01.17
#S 10	.160"	Available in	dividually
#BS10S	Set of 10	or in s	

**A-28** Fax: 248-545-0408

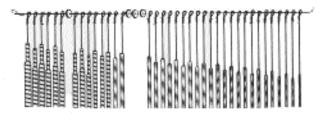
### BASS STRINGS

### CUSTOM BASS STRINGS MADE TO YOUR PAPER PATTERN & SAMPLES

Use of a paper pattern is more economical than sending the entire set of old strings.

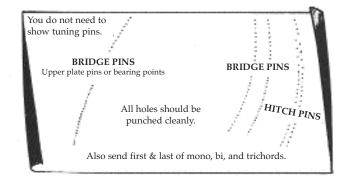
We also recommend using a paper pattern because it furnishes more accurate and pertinent information than sample strings alone.

- 1. Spread a sheet of heavy paper smoothly & evenly across entire bass section of strings. Check for smooth fit.
- 2. Press the paper firmly down over bridge pins, allowing them to push through the paper.
- 3. Press the paper over the hitch pins in the same manner.
- 4. Keeping paper taut, use sandpaper to make an impression of the agraffes or capo d'astro bar line. For capo d'astro bars, also mark where first and last strings cross the bar.
- 5. Write on the pattern the following information:
  - a) Your name, address, and telephone number.
  - b) Number of mono-chords, bi-chords, and tri-chords.
  - c) Make and model of piano.
  - d) Also state whether the impression was taken over dampers in place, or if dampers were removed.
- 6. Also include marked sample strings from first and last of mono-chords, bi-chords, and tri-chords.



When a paper pattern cannot be sent, send old strings in correct order.





### **BASS STRINGS TO YOUR SAMPLES**

- 1. Thread old strings on piece of wire in correct order & fasten.
- 2. Wherever a string may be missing, insert a cardboard punching on wire
- 3. Also include the following information:
  - a) Make and model of piano.
  - b) Number of mono-chords, bi-chords, and tri-chords.
  - c) Number of missing strings.

### **STOCK BASS STRINGS**

Bass strings (sets & individual) for most Steinway & Sons (NY), Baldwin, Mason & Hamlin, and Yamaha pianos can be ordered by make, model, and serial numbers. For some models, it may be necessary to include the scale information (number of mono, bi, and tri-chords). If ordering individual strings, we will need the string number (not note number).

### INDIVIDUAL BASS STRINGS

### With Sample

Send string(s) and include your name, address, and phone number, along with make and model of piano.

### Without Sample

Include measurements & information:

- 1. Tip of loop to start of winding.
- 2. Length of winding.
- 3. Core wire diameter.
- 4. Outside diameter of wrapping.
- 5. If double wound, both wrappings.
- 6. String number.
- 7. Whether mono, bi, or tri-chord.
- 8. Make & model of piano.
- 9. Your name, address, and phone.

# BRIDGES & BRIDGE PINS

# BRIDGE PINS — COPPERED

Coppered bridge pins with one pointed end. Length 1".



#BP-6	#6 Bridge Pins	.076"
#BP-7	#7 Bridge Pins	.086"
#BP-8	#8 Bridge Pins	.096"
#BP-9	#9 Bridge Pins	.109"
#BP-10	#10 Bridge Pins	.135"

### **BRIDGE DRILLS**

High speed steel. Fast spiral, wide flute. Overall lengths range from 2" to 2\%".



Drills recommended for copper bridge pins:

#149 #49 Drill (.0730") for #6 pin

#146 #46 Drill (.0810") for #7 pins

# **142** # **42** Drill (.0935") for # 8 pin

#136 #36 Drill (.1065") for #9 pin #130 #30 Drill (.1285") for #10 pin

- ...

Drills recommended for nickel bridge pins:

#150 #50 Drill (.0700") for 1.85mm pin

#148 #48 Drill (.0760") for 2.00mm pin #146 #46 Drill (.0810") for 2.15mm pins

#143 #43 Drill (.0890") for 2.35mm pin

#141 #41 Drill (.0960") for 2.50mm pin

#138 #38 Drill (.1015") for 2.65mm pin

#134 #34 Drill (.1110") for 2.90mm pin

**#132 #32 Drill** (.1160") for 3.10mm pin

### **BRIDGE PINS — NICKEL-PLATED**

Nickel-plated bridge pins. One pointed end. Lengths range from about 13/16" to 1½".



<u>Part No.</u>	Approximate Diameter	<u>Approx. Length</u>
# BP-N185	<b>1.85mm Bridge Pins</b> (.073")	21mm (13/6")
#BP-N200	<b>2.00mm Bridge Pins</b> (.079")	22mm (¾")
#BP-N215	<b>2.15mm Bridge Pins</b> (.085")	23mm ( <sup>2</sup> / <sub>32</sub> ")
#BP-N235	2.35mm Bridge Pins (.093")	24mm (15/16")
#BP-N250	2.50mm Bridge Pins (.099")	25mm (31/32")
#BP-N265	2.65mm Bridge Pins (.104")	26mm (1")
#BP-N290	<b>2.90mm Bridge Pins</b> (.114")	28mm (1 <sup>3</sup> / <sub>32</sub> ")
#BP-N310	<b>3.10mm Bridge Pins</b> (.122")	28mm (1½")

Tek TIP When using McLube 1708L (our dark grey graphite substitute) for bridge caps, use a burst of air from your compressor or simply blow on it to dry. It dries within seconds, so you can apply multiple coats very quickly to give a great build up. Using a high quality artist brush (oil) gives a factory finish, and clean-up is easy with denatured alcohol. Burnishing is not necessary. Just rub it out with a cloth or paper towel for a stunning finish that will not rub off.

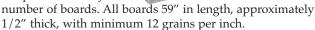
### **BASS BRIDGE DUPLICATION**

Precision bass bridge duplication. All bridges dimensioned to original height. Services include beveled or notched styles, pinning, aprons, and any other custom work or unusual dimensioning. *All work done in-house. Call for price quote.* 



#### BRIDGE CAPPING MATERIAL

State-of-the-art Bolduc quartersawn rock maple excellent for bridge capping. Priced by square foot, but please order by



**#CAP** Bridge Capping Material

Boards are typically 3" to 3½" in width.

# CAP/B Bridge Capping Material, Box Approximately 20 square feet total.

#CAP/B/W Wide Bridge Capping Material, Box

Board widths are about 4" or more. Approximately 20 square feet total.

### SOUNDBOARDS

### **BOLDUC SOUNDBOARDS**

*State of the art, period.* Manufactured by Les Pianos André Bolduc Inc., Canada, Bolduc soundboards are known throughout the world for their superior workmanship. Made of Eastern white spruce, these panels offer stunning, unblemished matched board color, correct grain orientation and dimensioning, and superior tone production. The preferred choice for rebuilders nationwide.

#### SOUNDBOARD PANELS

Bolduc soundboards offer not only great beauty and consistancy, but also deliver outstanding sound transmission and



superior bass response. Bolduc hand-selects only the finest Eastern white spruce. Grain and color are carefully matched for uniformity and beauty. Only the highest standards of manufacturing are maintained to ensure the level of excellence widely associated with the name Bolduc. 5/16" thick for models up to 6'4". 3/8" for all others. Soundboard panels available in any quantity. Substantial discounts available when purchased in quantities of 6, and 12 or more panels.

#### **ORDERING INSTRUCTIONS**

Please refer to the models listed below. Most other brands will fit one of the models listed. Unusual boards may require a pattern or specifications. *Call us if you have any questions.* 

Small grands: Under 5'7"

Steinway S/M/L/0

Steinway A (fits all models)

Steinway B

Steinway C

Steinway D

Mason & Hamlin AA

Mason & Hamlin BB

Mason & Hamlin CC

Baldwin D

Upright soundboard

Please specify make and model of piano when ordering. Each shipment will be charged a crate fee (up to 12 boards per crate). Boards shipped by freight truck. See price list for crate fees and discounts.

#### PRE-CROWNED SOUNDBOARDS

Bolduc pre-crowned & ribbed soundboards duplicated to your original board and ready for final fit. Superior craftsmanship, ease of installation, and affordability are the hallmarks of all Bolduc pre-crowned boards. See page E-15 for 6-hour video including full teardown and installation instructions. Covers every aspect from start to finish in great detail.



#### **FEATURES**

- Board is crowned and ribbed to your original sample.
- Eastern white spruce with spruce ribs.
- Bridges recapped with tight grain quarter-sawn maple.
- Board dimensioned to close tolerances for ease of final fit.

#### ORDERING INSTRUCTIONS

- 1. Crate up all pieces of original soundboard. Crate must be large enough to accommodate shipment of new board.
- 2. Bridges: Include bridges for re-capping. *Note: Bridges are* recapped only and not glued to board. Notching and pinning not available. Bridge location is your responsibility. Do not send bridges if doing your own bridge work.
- 3. Call us when ready to ship. We will take care of any questions and make all necessary shipping arrangements.

#### **RIB STOCK**

Spruce rib stock. Sold per box. Box contains 24 pieces, 1½" square by 53" long, planed.

#Rib Rib Stock

#### **SOUNDBOARD SHIMS**

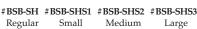
Spruce soundboard shims. *Shown below, actual size.* 











### SOUNDBOARD MOULDING

Quarter-sawn spruce. Sold per lineal foot. #B-M4 Soundboard Moulding



#### SOUNDBOARD BUTTONS

Hardwood buttons for use with #10 screws.

#SDB Soundboard Buttons

### MAPLE DOWELS FOR SOUNDBOARDS



Hardwood maple doweling for plate leveling when replacing soundboards.

#B-D716 48" x 7/16"

Soundboard Dowel

#B-D12 36" x 1/2"

Soundboard Dowel

### ACTION HARDWARE & PARTS

### **GRAND AGRAFFES**

Solid brass, threaded.







American thread (36):

#AGR-1 1/4" Single #AGR-2 1/4" Double 1/4" Wide Double #AGR-2W #AGR-3 1/4" Triple

American thread, 7/32":

7/32" Single #AGR-4 #AGR-5 7/32" Double 7/32" Wide Double #AGR-5W #AGR-6 7/32" Triple

Metric thread (32):

1/4" Single #AGR-1M 1/4" Double #AGR-2M #AGR-3M 1/4" Triple

You may also order agraffes for Steinways by the set. Specify 1/4" or 7/32".

	<u>Single</u>	<u>Double</u>	<u>Wide</u>	<u>Triple</u>
#AGR-SSM	10	14	4	26
#AGR-SSL	10	14	2	28
#AGR-SSA	8	15	2	26
#AGR-SSB	8	8	4	31
#AGR-SSD	8	0	5	40

### **AGRAFFE WASHERS**

Brass washers that fit between agraffe

and plate, for alignment.

#AGR-W0311 .012" Washers #AGR-W0511 .020" Washers

### **GRAND CAPSTAN SCREWS**

Solid brass. Round polished heads, with holes. Overall length 1½".

**#GCS-1 Grand Capstans** 

### **ACTION SCREWS**

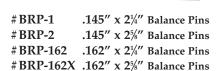
High quality with cut threads (not stamped) for extended durability & precision.



**#GCA-22 Action Screws** 

#### **BALANCE RAIL PINS**

Nickel-plated steel balance rail pins.



### FRONT RAIL PINS

Nickel-plated steel.

.146" x 11/16" #FRP-1 **Front Rail Pins** 

#FRP-146X .146" x 1%6" **Long Front Pins** 

Nickel-plated brass. #FRP-129 .129" x 1\%" **Front Rail Pins** 

### REGULATING SCREWS



Overall length Threaded portion # RSG-20 11/8" 3/11 111/32" 1" # RSG-22

### REGULATING BUTTONS & PUNCHINGS





7/16" diameter hardwood buttons.

#**RSG-516** Large 5/16" Thick #RSG-564 Med. 15/64" Thick #RSG-532 Small 5/32" Thick

#RSG-B Grand Button w/ Punching 5/16" dia. x 3/16" thick #RSU-B

Cloth regulating punchings.

	<u>Color</u>	<u>Dia.</u>	<b>Thickness</b>
#PR-F4S	White	7/16"	.090"
#PR-F5S	White	7/16"	.140''
# PR-F6	Green	3/8"	.090"
# PR-F7	Brown	5/16"	.140''
# PR-F8	Brown	7/16"	.140"



#### **CENTER PINS**

Nickel silver. 3/4" long. (Size 18 has approximately 160 pins per ounce. Size 26 has approximately 80 pins per ounce.)



	<u>Size</u>	<u>Diameter</u>
# <b>CP-1</b> 8	18	.046"
# <b>CP-1</b> 85	$18\frac{1}{2}$	.047"
# <b>CP-19</b>	19	.048"
# <b>CP-195</b>	$19\frac{1}{2}$	.049"
# CP-20	20	.050"
# CP-205	$20\frac{1}{2}$	.051"
# CP-21	21	.052"
# CP-215	21½	.053"
# CP-22	22	.054"
# CP-225	22½	.055"
# CP-23	23	.056"
# CP-235	$23\frac{1}{2}$	.0575"
# CP-24	24	.059"
# CP-245	$24\frac{1}{2}$	.061"
# CP-25	25	.063"
# CP-26	26	.066"

### **CENTER PIN CASE**

Conveniently keeps center pins in numbered compartments. With clear bottom for an easy check of stock. Filled with 12 sizes of pins.



#CP-X Center Pin Case with pins #CP-XE Center Pin Case, empty

### PLATE PINS (Hitch Pins)

Nickel-plated. One end tapered, one end rounded. 11/16" in length.

.137" Plate Pins #PP-137

.158" Plate Pins

### **GLIDEBOLTS**

#PP-158



3" long brass glidebolts. #GLB-3 **Brass Glidebolts** 

A-32 Fax: 248-545-0408

### ACTION HARDWARE & PARTS

### BRIDGE PINS —

### Coppered

Coppered bridge pins. One pointed end. Length 1".



# BP-6	#6 Bridge Pins	.076"
# <b>BP-7</b>	#7 Bridge Pins	.086"
# <b>BP-8</b>	#8 Bridge Pins	.096"
#BP-9	#9 Bridge Pins	.109"
#BP-10	#10 Bridge Pins	.135"

### BRIDGE PINS —

#### Nickel-Plated

Nickel-plated bridge pins with one pointed end. Lengths range from about 13/16" to 1½2".



<u>Part No.</u>	Approximate Diameter
# BP-N185	1.85mm (.074")
#BP-N200	<b>2.00mm</b> (.078")
# BP-N215	<b>2.15mm</b> (.085")
# BP-N235	<b>2.35mm</b> (.093")
#BP-N250	<b>2.50mm</b> (.099")
#BP-N265	<b>2.65mm</b> (.104")
#BP-N290	<b>2.90mm</b> (.114")
# BP-N310	<b>3.10mm</b> (.124")

### **KEY LEADS**

7/16" height. Tapered. See page D-36 for forstner drill bits.



			Approx.
		<u>Diameter</u>	Leads/lb.
#KLD-S	Small	3/8"	67
#KLD-M	Med.	7/16′	' 41
#KLD-L	Large	1/2"	35
#KLD-X	X-Large	e 5/8"	22

### #KLD-W4 Key Lead Wire

1/4" diameter lead wire. Easy to cut with our #HSC-1 Heavy Duty Shank Cutter. One foot weighs approximately 1/4 lb.



#### SILK ACTION CORD

For use on some styles of repeti-



tion springs, wippen flanges, butt flanges, etc. 30-yard roll.

**#FCD-1** White Action Cord **#FCD-1G** Green Action Cord

# HAMMER REST RAIL BOLTS & NUTS

For use when replacing bumper-type wippens with universals. About 2¾" long. Set of 5.



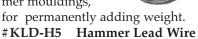
#TRR-5 Hammer Rest Rail Bolts

#### **BACKCHECK WIRES**

Fluted on one end. #BKW-1 2½" Backcheck Wires

### HAMMER LEAD WIRE

5-lb. spool of .105" diameter lead. Used to lead hammer mouldings,



### FLY REGULAT-ING SCREW



Spade head screw for grand jacks, etc.

#GCF-91 Fly Regulating Screw

#### **BRIDLE STRAPS**



Cork-tipped bridle straps with long-wearing vinyl tips.

# 470S Small Cork Bridles # 470M Medium Cork Bridles # 470L Large Cork Bridles



Spring Clip bridles for use with butts having no backstop hole. Clip on top of buttstop stem, adjusting length. Turn clip to lock position. Easy to use.

#472 Spring Clip Bridle Straps



Plain bridle straps with vinyl tips. #473 Plain Bridle Straps

#### **BRIDLE WIRES**



**#BRW-1** Upright Bridle Wires **#BRW-2** Spinet Bridle Wires

#### **JACK SPRINGS**

1" spiral springs for uprights. #SP-J1 Upright Jack Springs

25/32" spiral springs for spinets.

**#SP-J2 Spinet Jack Springs** 



# HAMMER BUTT SPRINGS

# SP-B1 2" Upright Butt Springs # SP-B175 1¾" Uprt. Butt Springs # SP-B2 Spinet Butt Springs

### DAMPER LEVER SPRINGS



#SP-DL1 Medium .029" diameter #SP-DL2 Heavy .033" diameter

# KEY COVERS

#### PLASTIC KEY FRONT MATERIAL

Highest quality key front material. Press-polished; no blemishes. White matches our KTP tops & most others. Available in sheets (51"  $\times$  21"), in set of 6 strips (each 1"  $\times$  21"), or in

set of 60 squares (approx. 1" square).
# KFM-30 .030" thickness
# KFM-40 .040" thickness
# KFM-50 .050" thickness
# KFM-60 .060" thickness



# PVC-E

Best choice for installing plastic keytops. Easy to use.



# C-C CLE The standard of the st

# GLUE WAFERS for GENUINE IVORY

#HW-1H Glue Wafer for Ivory Head #HW-1T Glue Wafer for Ivory Tail

### **EBONY SHARPS**

Genuine ebony sharps. Satin finish. Sets of 36.

**#KSE-1** Ebony Sharps:

3-3/4" long, 17/32" high, tapered.

#KSE-2 Ebony Sharps:

3-3/4" long, 39/64" high, tapered.

#### PLASTIC SHARPS

Sets of 36 black plastic sharps, tapered.

<u> </u>	rox. Length	<u>Height</u>	<u>Finish</u>
#KSP-1G	3-3/4"	.520"	Gloss
#KSP-1S	3-3/4"	.520"	Satin
# KSP-2	3-7/16"	.570"	Dull
# KSP-7	3-3/4"	.551"	Satin
#KSP-8	3-3/4"	.591"	Satin

#### **KEYBUTTONS**

Highest quality basswood keybuttons. Length 2½". For grands or uprights. Bushed with top quality, whitecenter, bushing cloth. Offset mortises. For keypin sizes of .145" (standard) or .160" (older Steinway).

**KBT-145 Keybuttons** for .145" pins **KBT-160 Keybuttons** for .160" pins



### JAPANESE KEYTOPS WITH FRONTS

Wide, pre-rounded acrylic keytops (.085") with fronts (.060") attached. Octave sections. White.

**#KTF-1** Japanese Keytops with Fronts

### KLUGE KEYTOPS WITH FRONTS

Pre-moulded keytops (.079") with fronts (.060") attached. Heads measure just over 7/8" wide, and  $1^3\frac{1}{2}$ " long. Octave sections. Very slightly off-white.

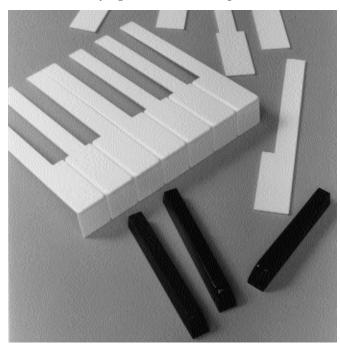
**#KTF-2** German Keytops with Fronts

#### **GERMAN KEYTOPS WITH FRONTS**

Pre-moulded keytops (.080") with attached fronts (.065"). Heads measure 29/32" x 2". 52 individual pieces in boxed set. Work with most keyboards. White, or very light cream color.

**#KTF-4W** Keytops with Fronts, White

#KTF-5C Keytops with Fronts, Light Cream



#### DELUXE ACRYLIC KEYTOPS

Extra wide to fit all keys, including older Mason & Hamlin and Bösendorfer. Heads measure 15/16'' wide. Square edges, not pre-rounded, .070'' thick. Made of long-wearing acrylic. White. Boxed set of 52.

**#KTP** Deluxe Acrylic Keytops

#### SHAPED ACRYLIC KEYTOPS

Pre-moulded keytops, .080" thick. Fit most keys. 29/32" x 2" heads. Individual pieces. White, or very light cream color. Boxed set of 52.

#KTP-2W Shaped Acrylic Keytops, White

#KTP-2C Shaped Acrylic Keytops, Light Cream

# KEY RECOVERING

### **KEY SERVICES**

Keytops Installed

Keytops & Fronts Installed

Plastic Sharps Installed Ebony Sharps Installed Ebony Sharps Refurbished

**Bushings Installed** 

Keybuttons Installed

**Individual Key Repairs** 



New keytops, fronts, and sharps can create a fresh new look for old keyboards, increasing the value and saleability of rebuilt and used pianos.

Pianotek Supply offers you the highest quality keytop replacement services. We strive not only for accuracy, consistency, and beauty, but also for quick turn-around.

After carefully removing old tops and fronts, we re-surface tops parallel to key bottoms. Our skilled technicians check each key individually to ensure squareness and uniformity. Using a combination of machine and hand-filing, edges are trimmed and matched. Our product is not finished until every surface is buffed and polished to create smooth, consistent edges.

We also install new sharps of either ebony or plastic. When possible, we can also refurbish existing sharps. We rebush front and/or balance rail mortises with highest quality (white center) bushing cloth. New keybutton installation is also available.

Pianists, whether novice or professional, expect and appreciate uniform, quality keywork.

Our high standards provide you with a keyboard you will be proud to install.

### KEYTOPS \* FRONTS \* BUSHINGS \* SHARPS \* KEYBUTTONS

### **HOW TO ORDER**

- 1. Number all keys #1-88.
- 2. Carefully pack and ship only those keys to which work will be done. We suggest packing 13 white keys in newspaper and taping securely. We encourage you to ship via UPS, and to insure the keys for a minimum of \$3000.00
- 3. If you wish old ivories to be returned, please indicate so. However, we cannot guarantee their condition, and will return only those that may be useable.
- 4. To order new bushings installed, you **must** include the **micrometer** reading of your balance and/or front rail pins.
- 5. For new keybuttons, you **must** also ship the key frame.



### KEYBOARD MANUFACTURING

### REPLACEMENT KEYBOARDS

Pianotek Supply Company can manufacture replacement keyboards for your grand or upright piano.

Many rebuilders find it easier to replace the whole keyboard, rather than re-weigh and repair badly damaged keys.

Your replacement keyboard will include new keytops and fronts (white acrylic), sharps (ebony or plastic), capstans installed, new balance rail with pins, front rail inlay with new pins, bushings, and holes drill for backchecks. Upright keyboards include an entire new keyframe.

We manufacture these keyboards at our facility, and maintain high manufacturing standards for a product that is highly finished and easy to install.

Ordering requires your shipment of old keyframe, keys #1, 2, & 88, as well as a scale stick. Please phone for price quote and detailed instructions before sending materials.

### ADDITIONAL KEYBOARD SERVICES

Complete grand action rebuilding services, including action geometry correction, parts selection, touchweight analysis, and key leading. Available on new replacement keyboards or on existing keyboards.

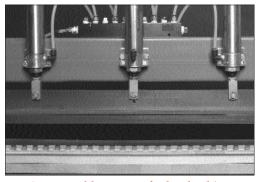
Please phone for details.



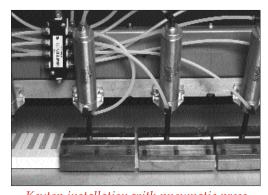
Completed keyboard.



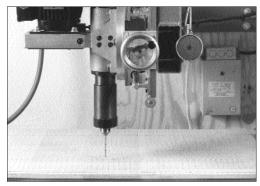
New balance rail. Front rail inlay.



Automated heat press for key bushings.



Keytop installation with pneumatic press.



Specialized auto-feed drilling equipment.

**A-36** Fax: 248-545-0408

## Damper Felt

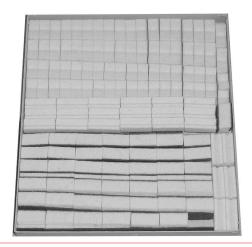
#### TOKIWA GRAND DAMPER FELT SET

Our very popular universal set contains enough pre-cut damper felt for virtually any grand piano. Felt is high quality, firm Japanese damper felt, sharply cut into pieces, red-backed and ready to install.

Singles measure 1/2" high x 13/32" wide x 1" long. Doubles and trichords are identical, except the length is 1½". Flats taper from  $1\frac{1}{6}$ " to 3/4", and are precision-stitched for extra damping power.

Fits any grand with 20 to 33 bass.

#FDJ-5W Tokiwa Grand Damper Felt Set



## JAPANESE GRAND DAMPER FELT STRIPS

### Bass Grand Damper Felt Strips

Firm, high quality damper felt from Japan. In 20" strips, 13/32" wide x 7/16" high. Unbacked.

#FDJ-G1 Grand Damper Felt Strip, Single #FDJ-G2 Grand Damper Felt Strip, Double #FDJ-G3 Grand Damper Felt Strip, Trichord



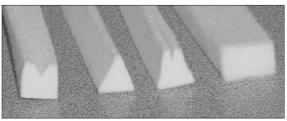
## **Treble Grand Damper Felt Strips**

Approximately 18½" long, 3/8" high, tapered from 1" to 5/8" wide. Unbacked.

#FDJ-GT **Grand Treble Felt Strip** Grand Treble Felt Strip, Cut #FDJ-GTC









## Bass Upright Damper Felt Strips

High quality Japanese damper felt. In 20" strips, 3/8" wide x 7/16" high. Unbacked.

#FDJ-U1 Upright Damper Felt Strip, Single #FDI-U2 Upright Damper Felt Strip, Double #FDJ-U3 Upright Damper Felt Strip, Trichord



## Treble Upright Damper Felt Strips

Upright treble damper felt strips, approximately  $18\frac{1}{2}$ " long, 3/8" high, tapered from 11/16" to 1/2" wide. Unbacked.

#FDJ-UT **Upright Treble Felt Strip** #FDJ-UTC Upright Treble Felt Strip, Cut







#### DAMPER FELT CUTTING BLOCKS

Grand set includes 4 hardwood blocks for custom cutting. Upright set (shown) has 3.



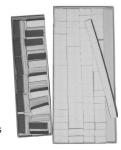
**#DCB-G4** Grand Damper Felt Cutting Blocks **#DCB-U3** Upright Damper Felt Cutting Blocks

#### GRAND DAMPER FELT SETS

Bass Set: European felt, redbacked. 30 single and 30 double wedges, 111/4" long. #FDL-GBS1

**Grand Bass Damper Felt Set** 

Treble Set: European felt, 7/16" thick, red-backed. Stitched center, tapered from 1/2" to 11/16" wide. 84 pieces plus a strip of trichord felt.



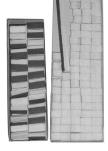
**#FDL-GTS1** Grand Treble Damper Felt Set

#### **UPRIGHT DAMPER FELT SETS**

Bass Set: European felt, red backing. 30 single and 36 double wedges, 15/16" long. #FDL-UBS1

**Upright Bass Damper Felt Set** 

Treble Set: European felt, 3/8" thick, red backing. Stitched center, tapered from 1/2" to 11/16". Includes 84 pieces, plus a 8½" strip of trichord felt. #FDL-UTS1



Uprt. Treble Damper Felt Set

A-37 Phone Orders: 1-800-347-3854

## HIGHEST QUALITY BUSHING CLOTH

Highest quality bushing cloths, scarlet with distinctive white center.

#### **ENGLISH BUSHING CLOTH**

		Approx. Thickness*
#BU-1	Thin Bushing Cloth	.033"/.85mm
#BU-2	Med. Thin Bushing Cloth	.039"/1.0mm
#BU-3	Medium Bushing Cloth	.050"/1.3mm
#BU-4	Medium Thick Bushing Cloth	.059"/1.5mm
#BU-5	Thick Bushing Cloth	.069"/1.8mm

#### CHAS. HOUSE BUSHING CLOTH

		Approx. Thickness*
#BU-6	Thin Bushing Cloth	.043"/1.1mm
#BU-7	Med. Thin Bushing Cloth	.047" / 1.2mm
#BU-8	Medium Bushing Cloth	.053"/1.3mm
#BU-9	Medium Thick Bushing Cloth	.055"/1.4mm
#BU-10	Thick Bushing Cloth	.061"/1.6mm



Sold by lineal yard, 54" wide, 1/4 yard minimum.

Or, in 11/32" wide strips, 54" long, ready to use.

\*Thicknesses are approximate.



## STRINGING CLOTH

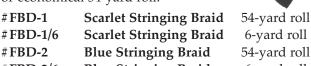
Scarlet or blue cloth used on the plate, under the strings. By the lineal yard (1/4 yard minimum), or in strips of 3" x 18".

**#FST-1** Scarlet Stringing Cloth **Blue Stringing Cloth** #FST-2

(58" wide) (72" wide)

## STRINGING BRAID

Scarlet or blue cotton stringing braid for muting non-speaking portions of bass and tenor strings. In 6-yard roll or economical 54-yard roll.



**Blue Stringing Braid** #FBD-2/6 6-yard roll KEY END FELT (Grand Damper Lifter Felt) Extra high quality, firm scarlet felt for ends of keys.

**#FKE-2A** 5/8" wide x 1/4" thick x 36"

(Steinway style)

**#FKE-1S** 7/8" wide x 1/4" thick x 36"



6-yard roll

## FLANGE BUSHING CLOTH

Scarlet flange bushing cloth. By the lineal yard (1/4 yard minimum), or in 18" long roll of a dozen strips to be torn off.



**#BU-7F12** Flange Bushing Cloth Roll of 12 strips Flange Bushing Cloth (54" wide) #BU-7F

Tek TIP

Flange bushing cloth should be

torn so that the fibers will meet and fill in gaps. Key bushing strips should be cut for a clean edge.

## STEINWAY STYLE BELLYMEN FELT

Strip of 1" wide firm felt, 54" long. Medium thickness (1/4"). Extra high quality, firm scarlet felt.

**#FBM-1S** Bellymen Felt



#### PRESSURE BAR FELT (Understring Felt)

Firm scarlet felt to use under pressure bars.

**#FPB-1S** 5/8" wide x 1/4" thick x 27" long **#FPB-2A** 1/2" wide x 1/4" thick x 27" long

**#FPB-3A** 1/2" wide x 1/4" thick x 54" long

#FPB-X By lineal yard, 54" wide



## CLOTH & FELT

## **BACKRAIL CLOTH** (Key Cloth)

High quality woven backrail cloth. Dark green. For lining backrail of key frame. Sold by lineal yard (1/4 yard minimum), or in individual 52" strips, in widths shown. Also available by dozen strips.



## .145" (3.5mm) thickness

# FBR-145A	1" wide strip
#FBR-145B	1½" wide strip
# FBR-145C	2" wide strip
#FBR-145D	2½" wide strip

**#FBR-145X** By the lineal yard (65" wide)

## .165" (4mm) thickness

# FBR-165A	1" wide strip
#FBR-165B	1½" wide strip
# FBR-165C	2" wide strip
#FBR-165D	2½" wide strip

**#FBR-165X** By the lineal yard (65" wide)

## .185" (4.5mm) thickness

# FBR-185A	1" wide strip
# FBR-185B	1½" wide strip
# FBR-185C	2" wide strip
#FBR-185D	2½" wide strip

**#FBR-185X** By the lineal yard (65" wide)

## .215" (5mm) thickness

# FBR-215A	1" wide strip
#FBR-215B	1½" wide strip
# FBR-215C	2" wide strip
#FBR-215D	2½" wide strip
#FBR-215E	2¾" wide strip
# ERD_215Y	By the lineal ward (65"

**#FBR-215X** By the lineal yard (65" wide)

## .235" (6mm) thickness

# FBR-235C	2" wide strip
#FBR-235D	2½" wide strip
#FBR-235E	2¾" wide strip

**#FBR-235X** By the lineal yard (65" wide)

TER TIP 1/4 yard means a 9" piece cut

from the bolt. For example, if the cloth measures 54" wide, a 1/4 yard piece would be 9" x 54".

## PEAR GREEN BACKRAIL CLOTH

(Key Cloth — Steinway Style)

Special, high quality, pear green (medium green) backrail cloth.

### .235" (6mm) thickness

#FBR-6PE 2¾" wide x 52" long strip
#FBR-6PE/2 2½" wide x 52" long strip
#FBR-6PE/4 2½" wide x 52" long strip
#FBR-6PX By the lineal yard (45" wide)

## SCARLET BACKRAIL LINING FELT

Soft scarlet felt for use under the backrail cloth, such as used on Steinway grands.

#FNB-BL2  $1\frac{1}{2}$ " wide x 52" long

**#FNB-2Y** By lineal yard (72" wide)



## HAMMER RAIL CLOTH

Dark green cloth, medium thickness. In 54" strips to fit grands, uprights, or spinets. Also available in bulk, by lineal yard.



#FHR-1 By lineal yard. 1/4 yard minimum. #FHR-2 5/8" wide x 54", for grands

#FHR-2 5/8" wide x 54", for grands 11/4" wide x 54", for uprights

**#FHR-4** 1" wide x 54", for consoles & spinets

#### **GRAND SHANK REST FELT**

Soft white felt. Set of 90 pieces.

#FGS-1695

 $5/8'' \log x 3/8'' \text{ thick } x 3/8'' \text{ wide}$ 

#FGS-1612

5/8" long x 1/2" thick x 3/8" wide



# DAMPER GUIDE RAIL BUSHING CLOTH

Scarlet cloth .080" thick. For bushing damper guide rails. 65" wide. (1/4 yard minimum.)

#FGR-80

Damper Guide Rail Cloth



Phone Orders: 1-800-347-3854

## CLOTH & PAPER PUNCHINGS

## **CLOTH PUNCHINGS**

## FRONT RAIL PUNCHINGS



## Pear Green Cloth 7/8" diameter

Highest quality pear green cloth.		Approx. Thickness
#PU-7	Pear Green Front Rail	.196" / 5.0mm
#PU-8	Pear Green Front Rail	.215" / 5.5mm
#PU-9	Pear Green Front Rail	.227" / 5.8mm
#PU-10	Pear Green Front Rail	.236" / 6.0mm

## White Cloth 7/8" diameter

Very high	quality white cloth.	<u>Approx. Thickness</u>
#PU-6	White Front Rail	.201" / 5.1mm

## Dark Green Cloth 3/4" diameter

Dark green	n cloth punchings.	<u>Approx. Thickness</u>
#PU-2D	Dark Green Front Rail	.165" / 4.2mm
#PU-3D	Dark Green Front Rail	.185" / 4.7mm
#PU-4D	Dark Green Front Rail	.215" / 5.5mm

## Pear Green Cloth 3/4" diameter

Highest q	uality pear green cloth.	Approx. Thickness
#PU-5	Pear Green Front Rail	.227" / 5.8mm

# BALANCE RAIL PUNCHINGS

White Clo	th 1/2" diameter	0	
High qualit	y white cloth.	Approx. Th	<u>iickness</u>
# PX-1W	Thin Balance Rail	.040"/	1.0mm
# PX-2W	Med. Thin Balance Rail	.055"/	1.4mm
# PX-3W	Medium Balance Rail	.070"/	1.8mm
# PX-4W	Med. Thick Balance Rail	.090"/	2.3mm
# PX-5W	Thick Balance Rail	.110"/	2.8mm

## **Scarlet Bushing Cloth Punchings**

**#PX-6R** Scarlet Balance Rail

## 1/2" diameter .055" / 1.4mm

## **REGULATING PUNCHINGS**

	<u>Color</u>	<u>Diameter</u>	Approx. <u>Thickness</u>
#PR-F4S	White	7/16"	.090"
#PR-F5S	White	7/16"	.140"
# PR-F6	Green	3/8"	.090"
# PR-F7	Brown	5/16"	.140"
# PR-F8	Brown	7/16"	.140"

## **HITCH PIN PUNCHINGS**

**#PH-1** Scarlet Hitch Pin Punchings **#PH-2** Blue Hitch Pin Punchings



## **BUTT SPRING PUNCHINGS**

**#PM-1B** 3/8" Scarlet Punchings



## PAPER PUNCHINGS

#### PAPER FRONT RAIL PUNCHINGS

	Front Rail Punchings	<u>Diameter</u>	Approx. Thickness
# PF-1	Thinnest Paper	White	.003"/.08mm
# PF-2	Thin Paper	Green	.005"/.13mm
# PF-3	Medium Paper	Pink	.007"/.18mm
# PF-4	Thick Paper	Blue	.010"/.26mm
# PF-5	Thin Card	Brown	.015"/.38mm
# PF-6	Medium Card	Brown	.025"/.64mm
# <b>PF-7</b>	Med. Thick Card	Brown	.040"/1.0mm
# PF-8	Thick Card	Brown	.060"/1.5mm

## PAPER BALANCE RAIL PUNCHINGS

	Balance Rail Punchings	<u>Diameter</u>	Approx. Thickness
#PB-1	Thinnest Paper	White	.001"/.03mm
#PB-1B	Very Thin Paper	Tan	.002"/.05mm
#PB-2	Thinner Paper	White	.003"/.08mm
#PB-3	Thin Paper	Green	.005"/.13mm
#PB-4	Medium Paper	Pink	.007"/.18mm
# <b>PB-5</b>	Thick Paper	Blue	.010"/.26mm
#PB-6	Thin Card	Brown	.015"/.38mm
# <b>PB-7</b>	Medium Card	Brown	.025"/.64mm
# <b>PB-8</b>	Thick Card	Brown	.045" / 1.1mm

**A-40** Fax: 248-545-0408

## CLOTH & FELT

#### NAMEBOARD FELT

Quality nameboard felt. Strips are 52'' long x 5/8'' wide.

## Individual Strips — Medium Thickness

#FNB-1A Scarlet **Black** #FNB-1B #FNB-1C Blue

#FNB-1D Brown



## By Lineal Yard — Medium

**Thickness** 

#FNB-1AY Scarlet #FNB-1BY **Black** 

## **THICK** NAMEBOARD FELT

Scarlet nameboard felt, approximately .059" (1.5mm) thick.

#FNB-2 Thick Scarlet strip

**#FNB-2Y** Thick Scarlet

by lineal yard (72" wide)



## **QUIET KEYS UNIVERSAL MUTE**

Completely internal muffler rail for verticals. High quality retro-fit mute easily mounts over 2 tuning pins. Pre-assembled, with all needed hardware, including on/off cable.



**#QK** Quiet Keys Muffler

### MUFFLER FELT

High quality soft white felt. Set of 3 pieces, each 19½" long.



these thicknesses: .037", .055", .075" **#FMF-1** Muffler Felt Set

#### HAMMER BUTT FELT

Scarlet butt felt. 35" strips, 5/16" wide.

#FHB-2 Hammer Butt Felt



## DAMPER FLANGE CORD

30-vard roll.

#FCD-2 Damper Flange Cord



#### BUCKSKIN

Genuine buckskin sold by the square foot. Minimum 1 square foot. (Pieces will be irregular in shape.)

**Buckskin for Grand Backchecks** #FBK-1 approx. .090" (2.3mm) thick. Gold.

#FBK-2 **Buckskin for Butts & Catchers** 

approx. .075" (1.8mm) thick. Gold.

#FBK-3 **Buckskin for Knuckles** 

approx. .060" (1.5mm) thick. Tan.

#FBK-4 **Buckskin for Key Bushing** 

approx. .052" (1.4mm) thick. Gold.



## **UPRIGHT BACKCHECK FELT**

Dark green dense felt. 1½" x 36" strips. One strip is enough for one set of backchecks. (May also be used as key end felt.)

#FBC-1 **Upright Backcheck Felt** 



## **ACTION CLOTH**

Densely woven cloths used on wippens, damper levers, etc.





## Approx. Thickness

#FCA-1R Thin Scarlet Action Cloth .065" #FCA-2W Medium White Action Cloth .090" **#FCA-3W** Med. Thick White Action Cloth .110" **#FCA-4G** Thick Dark Green Action Cloth .120" #FCA-5W Thick White Action Cloth .126''

> Specify 3/8" wide or 1" wide strips. Also available by lineal yard.

### SILK ACTION CORD

For use on some styles of repetition springs, wippen flanges, butt flanges, etc. 30-yard roll.

White Action Cord #FCD-1 #FCD-1G Green Action Cord



A-41 Phone Orders: 1-800-347-3854

## CASTERS

*Elegant solid brass casters for grand pianos. Sockets included.* 

#### **#CRB-25 BRASS GRAND CASTER**

Wheel width: 1" Wheel diameter: 2"

Socket: 7/8" x 15/8" stem x 2" plate

#### **#CRB-26** BRASS GRAND CASTER

Wheel width: 1½"
Wheel diameter: 1½"

Socket: 13/16" x 21/4" stem x 2" plate

## **#CRB-27 BRASS GRAND CASTER**

Wheel width: 2¾"
Wheel diameter: 1½"

Socket: 13/16" x 21/4" stem x 2" plate

### #CRB-35 BRASS GRAND CASTER for YAMAHA

Wheel width:  $1\frac{1}{8}$ " Wheel diameter:  $1\frac{3}{4}$ "

Socket:  $13/16'' \times 1\%'' \text{ stem } \times 1\%'' \text{ plate}$ 

#### **#CRB-40** BRASS GRAND CASTER

Wheel width: 2¾"
Wheel diameter: 1¾"

Socket: 1½" x 2½" stem x 2½" plate

## #CRB-44A BRASS CONCERT GRAND CASTER

# CRB-44B BRASS CONCERT GRAND CASTER with BRAKE

Total width: 5¾" Wheel diameter: 3¾"

Socket:  $13/16'' \times 4\frac{3}{4}''$  stem x 2" square plate

#### #CRB-46A BRASS CONCERT GRAND CASTER

# CRB-46B BRASS CONCERT GRAND CASTER with BRAKE

Total width: 3¾"
Wheel diameter: 3½"

Socket:  $1\frac{1}{3}$ " x  $2\frac{1}{4}$ " stem x  $2\frac{3}{3}$ " plate

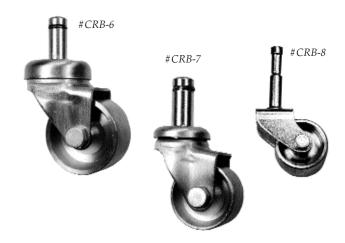












#CRB-6 Darnell Steinway-Style Brass Caster

Wheel width: 1"
Wheel diameter: 2"

Socket:  $15/16'' \times 1\%'' \text{ stem } \times 2\%''$ 

#CRB-7 Darnell Small Brass Caster

Wheel width: 3/4" Wheel diameter:  $1\frac{1}{2}$ "

Socket:  $15/16'' \times 1\frac{3}{8}''' \text{ stem } \times 2\frac{1}{4}''$ 

#CRB-8 Brass Spinet Caster

Wheel width: 11/16'' Wheel diameter:  $1\frac{1}{4}''$ 

Socket:  $1/2'' \times 1\frac{1}{2}''' \text{ stem } \times 5/8''$ 

## **DARNELL CASTERS**

Industrial quality, ball bearing casters for easy moving.

Darnell has long been known for its superior standards of caster manufacturing. Featuring an extra heavy-duty, double-ball bearing system, Darnell casters are built to sustain heavy use. Perfect for schools, churches, or any facility that moves pianos frequently. Suitable for grands or uprights.

Sold individually, so please specify total number of casters. A steel socket will be included with each caster — please specify round (15/16" x 1¾" stem x 2¼" plate) or square (15/16" x 1¾" stem x 1¾")



#### DARNELL DUAL-WHEEL STEM CASTERS

Wheels measure 2" in diameter, each wheel 3/4" wide. Semi-resilient, corded neoprene wheels sustain heavy wear, but will not damage tile or wood floors. Heavy-duty, double-ball bearing system. Load capacity 200 lbs. per caster. Steel housing available in 2 beautiful finishes — either will provide an attractive complement to grands or uprights.

#CRD-K40B Black Oxidized Finish Caster #CRD-K40A Bright Brass-Plated Finish Caster

## **FAULTLESS CASTERS**

Excellent quality casters built by the world's largest supplier of casters to the office & household furniture industries.

These dual-wheel casters are ideal for pianos. High load capacity is combined with excellent mobility. Full double-ball bearing construction ensures easy swiveling & long life. All casters sold individually, so please specify total number of casters. Round steel sockets  $(\%'' \times 1\%'' \times 2\%'')$  included.

#### **DUAL-WHEEL STEM CASTER** — Copper Finish

Black rubberex wheels, 2" diameter, each wheel measuring 7/8" wide. Load capacity 160 lbs. per caster. Full double-ball bearing construction. Steel housing has copper oxidized finish.

#CRF-W479N Copper Oxidized Finish Stem Caster

## **DUAL-WHEEL STEM CASTER** — Black Finish

Black rockite wheels, 2" diameter, each wheel measuring 7/8" wide. Load capacity 200 lbs. per caster. Full, double-ball bearing construction. Steel housing has black finish.

#CRF-W729B Black Finish Stem Caster

# CASTER BUSHINGS Hardwood bushings to fill exist-

ing hole when replacing casters. 1½" high x 7/8" OD x 9/16" ID. # CRF-20B Caster Bushings





## **DUAL-WHEEL PLATE CASTER**

Black rubberex wheels, 2" diameter, each wheel measuring 7/8" wide. Load capacity 160 lbs. per caster. Full, double-ball bearing construction. Top plate measures 2%" x 3%". Bolt holes are spaced 13%" apart x 3" apart. (Shown above right.)

**#CRF-P479** Plate Style Caster

Phone Orders: 1-800-347-3854 **A-43** 

## **BUTTONS & HARDWARE**

## RUBBER BUTTONS

Shown actual size.

Available in black or brown rubber. Specify color by adding a letter after part number: "A" for black, "B" for brown. <u>All buttons shown actual size.</u>

#### Rubber Head Nails











#### Stem Rubber Buttons



























#### **BUTTON ASSORTMENT KIT**

Be prepared for any situation! Kit contains 5 each of all sizes (except RBN-T11) in both black and brown — plus 7 each of black, brown, and clear self-adhesive buttons. Neatly stored in our Mighty-Tuff 17-compartment organizer.



#RBN-17K Button Assortment Kit

## Self-Adhesive Buttons 7/16" diameter, 3/16" high

- #RBN-S1A Black
- #RBN-S1B Brown
- #RBN-S1C Clear



Full sheet of 56 buttons, or 1/2-sheet of 28 buttons.

#### **BRASS FALLBOARD KNOB**

5/8" diameter brass knob with wood screw. #RH-65B Brass Fallboard Knob



#### WOOD FALLBOARD KNOBS

Wood fallboard knobs with screw end.

- #RH-66U Unfinished
- #RH-66W Walnut Finish
- #RH-66M Brown Mahogany Finish



#RH-62U Upright Lock & Key

#RH-62UK Upright Key only





#### **LOCK ESCUTCHEON**

Designed to fit Steinway, some Mason & Hamlin, some Kimball grands. Available only in raw brass, ready for custom polishing or plating.

**#LE** Lock Escutcheon



## **GRAND LOCK & KEY**



#RH-61G Grand Lock Assembly & Key #RH-61GK Grand Key only

**A-44** Fax: 248-545-0408

## **GRAND PEDALS**

## **GRAND PEDALS**

(Baldwin, etc.)

Set of 3

Overall length: 9" Pin to Rod Center:  $2\frac{3}{4}$ "

Satin Brass

#RH-23S Grand Pedals



## **GRAND PEDALS**

(Baldwin, etc.)

Set of 3

Overall length: 9" Pin to Rod Center: 2¾"

Polished Brass

#RH-23P Grand Pedals



## **GRAND PEDALS**

(Mason & Hamlin, etc.)

Set of 3

Overall length: 8½" Pin to Rod Center: 2½"

Satin Brass

#RH-22S Grand Pedals



## **GRAND PEDALS**

(Asian pianos, etc.)

Set of 3

Overall length: 8½"
Pin to Rod Center: 3½"

Polished Brass

#RH-26P Grand Pedals



## **UPRIGHT PEDALS**

## **UPRIGHT PEDALS**

Set of 3

Overall length: 8½"
Pin to Horn Back: 4¾"
Satin Brass

#RH-12S Upright Pedals



## **UPRIGHT PEDALS**

(New pianos, including Steinway K & 45", etc.)

Set of 3

Overall length: 9"
Pin to Horn Back: 43/4"

Satin Brass

#RH-19S Upright Pedals



## **UPRIGHT PEDALS**

(Asian pianos, etc.)

Set of 3

Overall length: 8%"
Pin to Horn Back: 5"
Polished Brass

#RH-15P Upright Pedals



## **PEDAL MOUNT**

With nylon bushing. Set of 3. #RH-78T Pedal Mount Set



Phone Orders: 1-800-347-3854 **A-45** 

## PEDAL & LEG HARDWARE



## ADJUSTABLE GRAND PEDAL RODS

For Steinway and others. Knurled lock nut. No wrench needed to adjust height. 1/4" diameter rod. Set of 3. (Shown on left.)

Satin brass. Adjust from 20\%" to 21\%".

#RH-81AB

**Brass Adjustable Pedal Rods** 

Nickel-plated. Adjust from 19¾" to 20¾".

#RH-81AN

Nickel Adjustable Pedal Rods

## ADJUSTABLE GRAND PEDAL RODS

For Mason & Hamlin and others. Brass. 3/8" diameter rod. Set of 3. (Shown on right.)

#RH-85MH Brass Adjustable Pedal Rods

#### TRAP SPRINGS

Blued steel. 4" in length. Steinway style.

#RH-8705 Trap Spring



Norris Springs in 4 sizes.

# RH-7601 7/8"

# RH-7602 1<sup>3</sup>/<sub>8</sub>"

# **RH-7603** 17/8'

# **RH-7604** 3½



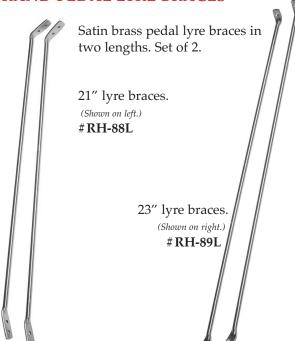


Monkey spring. Blued steel.

5½" long.

#RH-8865 Monkey Spring

## **GRAND PEDAL LYRE BRACES**



### **DELUXE GRAND LEG PLATES**



Replaces old style wooden swivel lock block. Spring-loaded for solid locking. Kit for 3 legs includes two 35/4" pieces per leg, screws, and hex wrench.

#RH-71LP Deluxe Grand Leg Plates

## GRAND LEG PLATES

Cast iron leg plates. Two pieces per leg: one at 3½" diameter, one 4½" diameter. Set includes 3 pairs.

**#RH-72LP** Leg Plates



## Case Hardware

### FALLBOARD PIVOTS

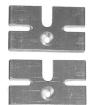
Set includes 2 pairs of pivots for mounting grand fallboards. Easy-to-use, lift-out style.

#RH-5901 **Fallboard Pivots** 









### CHEEKBLOCK PLATES

One pair of slotted, brass cheekblock plates. (Shown on left.)

#RH-5902 **Cheekblock Plates** 



Features roller bearing for easier pedal shifting. Fine-adjusts forward &



back by turning screw. Also adjusts height. 4-piece set. #RH-5903 Deluxe Cheekblock Plates



## **CHEEKBLOCK SCREWS**

Pair of large cheekblock screws with hinged head that folds flush. Black oxide finish. 4" long.

#RH-5904 **Cheekblock Screws** 

## **TRAY HINGES**

Pair of brass hinges for folding music desk tray on some uprights.

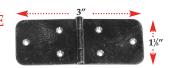
#RH-5905 Tray Hinges



## GRAND DESK HINGE

Polished brass hinge for grand music desk.

#RH-5906 Desk Hinge



#### **BUTT HINGES**

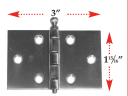
Brass hinges for music desk, lid prop, etc. Satin finish, except where noted.



#RH-5034 Satin #RH-5035 Polished



#RH-5038



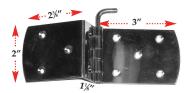
#RH-5255

## **LONG HINGE**

60" continuous hinge in satin brass, for folding



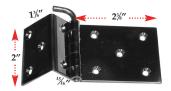
back short lid on grands. Opens 11/16" wide. #RH-5306 Long Hinge



## LID HINGE

Angled polished brass lid hinge, as used on Yamaha C3, G3, etc.

#RH-581Y Lid Hinge



#### LID HINGE

Angled brass lid hinge, Yamaha G1/G2-style. Polished finish.

#RH-582Y Lid Hinge



Steinway-style, satin brass lid hinge.

#RH-5055



## LID HINGE

Steinway-style, satin brass lid hinge, flat 4-hole. #RH-5062



## LID HINGE

Satin brass grand lid hinge, with angled butt.

#RH-5100



## LID HINGE

Satin brass grand lid hinge, flat 3-hole.

#RH-5152



## LID HINGE

Smaller satin brass grand lid hinge. #RH-5227



## CASE HARDWARE

## **BRASS SCREWS**

Oval head, slotted. For long hinge, etc.

#RH-4B34 #4 x 3/4" #RH-4B10 #4 x 1"

Flat head, slotted.

#RH-8B12F #8 x 1/2" #RH-8B58F #8 x 5/8" #RH-10B34F #10 x 3/4" #RH-10B1F #10 x 1"



#### STEEL SCREWS

Round head, slotted. For action stack, etc. Zinc finish.

#RH-10ST1R #10 x 1"

Flat head, slotted. For soundboard buttons. Zinc finish.

# RH-10ST1F # 10 x 1"

Steinway-style slotted action screws. Cut threads. Zinc finish. \\

**#GCA-22** Action Screws

## GRAND DESK SUPPORT HINGE



Heavy brass. Four hinged sections for supporting grand music desk. Measures 9" long x 1" wide. #RH-5052 Grand Desk Support Hinge

#### GRAND LID SUPPORT CUPS





Satin brass. 1½" diameter. #RH-4099 Lid Cup

Polished brass. 1½" o.d. #RH-4888 Lid Cup

## GRAND LID SUPPORT HINGE

For use on some styles of grand lid support sticks. Polished brass.

#RH-5803 Grand Lid Support Hinge



#### UPRIGHT LID SUPPORT

4" satin brass lid support for uprights. With rubber end cap.



## TREBLE TONE RESONATORS

Designed for grand pianos that have a demonstrated need for additional belly rail support in the melody section of the piano.



Pianos that typically benefit from this are those possessing a treble bell, absent a support beam from the rim to the belly rail in the treble section.

By adjusting the turnbuckle weldment that is attached to the rim of the piano on one end, and the belly rail on the other, support is more evenly distributed along the length of the belly rail. This complements the radial beam design found in many pianos, enhancing projection, power, and clarity of tone.

- CNC high definition plasma cut steel welded construction.
- Drop forge turnbuckle.
- Black powder-coated finish.
- All hardware included.

**#RH-4TR** Treble Tone Resonator

(Specify make & model.)

**#RH-4TRL** Treble Tone Resonator, Large

(For concert grands.)

## **GRAND MUSIC DESK SLIDES**



Brass slides for grand music desk. 14" long. #RH-4357 Grand Music Desk Slides

## FALLBOARD SPRING

Blued steel. 1¾" long.

#RH-8851 Steinway Fallboard Spring

## **KEYFRAME SPRING**

Blued steel.  $8\frac{1}{4}$  x  $1\frac{3}{4}$ .

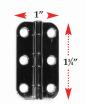
#RH-4078 Keyframe Spring



**A-48** Fax: 248-545-0408

#### **BUTT HINGE**

For music desk, etc. High polish nickel finish. #RH-5035N Butt Hinge, nickel



#### **BUTT HINGE**

For music desk, etc.
Satin brass finish.
#RH-5038S Butt Hinge, brass



See more brass hinges on page A-47.

### LID HINGE

Steinway-style, high polish nickel lid hinge.

#RH-5055N Lid Hinge, nickel



## **LID HINGE**

Steinway-style, high polish nickel lid hinge. Flat 4-hole. # RH-5062N Lid Hinge, nickel



#### **HINGE PINS**

Asian, .170" x 2½", brass. #RH-58YP L-Hinge Pin Ball end, .150" x 2½", nickel. #RH-5P8N Ball Hinge Pin Ball end, .150" x 2½", brass. #RH-5P8B Ball Hinge Pin

#RH-5P8B Ball Hinge Pin .141" x 2\%", brass.

#RH-5P9B L-Hinge Pin



## **GRAND DESK SUPPORT HINGE**

High polish nickel. Four hinged section. 9" x 1".



#RH-5052N Grand Desk Support Hinge, nickel

#### STEINWAY STYLE SECTIONAL HINGES

Individual 4" and 5" sections for customized fitting. Also available as 54½" long sectional hinge with 60" rod. Available in satin brass or high polish nickel.



#RH-5385S5 5" Brass Hinge Section #RH-5385S4 4" Brass Hinge Section #RH-5385NS5 5" Nickel Hinge Section #RH-5385NS4 4" Nickel Hinge Section



#RH-5385 54½" Long Sectional Hinge, brass #RH-5385N 54½" Long Sectional Hinge, nickel

### **LONG HINGE**

60" continuous hinge in high polish nickel. Opens 11/16" wide. For folding back short lid



on grands. Also available in satin brass.
# RH-5306 Long Hinge, brass
# RH-5306N Long Hinge, nickel

#### **BRASS GRAND LID PROP**

Satin brass, short hinged lid prop. 9%6" overall.



#RH-4408 Brass Grand Lid Prop

## GRAND KEYSTOP RAIL HARDWARE

Improves look and functionality of grand keystop rail.

Set includes 6 each of:

2½" Rod, threaded at both ends 3/8" Round Brass Prop Nuts 7/16" Slotted Brass Prop Nuts





Slotted screws for hinges and other case hardware.

#### **BRASS SCREWS**

DITTIOU OC	LL III	
#RH-2B38F	#2 x 3/8" Flat Brass Screw	
#RH-2B12F	#2 x 1/2" Flat Brass Screw	
#RH-4B38F	#4 x 3/8" Flat Brass Screw	П
#RH-4B12F	#4 x 1/2" Flat Brass Screw	
#RH-4B34F	#4 x 3/4" Flat Brass Screw	#
#RH-4B34	#4 x 3/4" Oval Brass Screw	#
#RH-4B10	#4 x 1" Oval Brass Screw	*
#RH-6B38F	#6 x 3/8" Flat Brass Screw	Flat
# RH-6B12F	#6 x 1/2" Flat Brass Screw	
#RH-6B34F	#6 x 3/4" Flat Brass Screw	
#RH-6B10F	#6 x 1" Flat Brass Screw	1
#RH-8B12F	#8 x 1/2" Flat Brass Screw	
#RH-8B58F	#8 x 5/8" Flat Brass Screw	#
#RH-8B10F	#8 x 1" Flat Brass Screw	1
#RH-10B34F	#10 x 3/4" Flat Brass Screw	1
# RH-10B1F	#10 x 1" Flat Brass Screw	Oval

#### BRIGHT NICKEL FINISH SCREWS

DIG GITT 11	TOTAL THE STATE OF
#RH-4N34	#4 x 3/4" Oval Nickel Screw
#RH-4N10	#4 x 1" Oval Nickel Screw
# RH-4N38F	#4 x 3/8" Flat Nickel Screw
#RH-4N12F	#4 x 1/2" Flat Nickel Screw
# RH-4N34F	#4 x 3/4" Flat Nickel Screw
#RH-6N38F	#6 x 3/8" Flat Nickel Screw
#RH-6N12F	#6 x 1/2" Flat Nickel Screw
#RH-8N12F	#8 x 1/2" Flat Nickel Screw
#RH-10N10F	#10 x 1" Flat Nickel Screw

## **STEEL SCREWS**

Slotted round head for action stack. #RH-10ST1R #10 x 1" Round

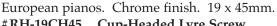
Slotted flat head for soundboard buttons.

#RH-10ST1F #10 x 1" Flat



## **CUP-HEADED** PEDAL LYRE SCREW

Makes stationary lyre braces adjustable - for increased rigidity. Same as installed on many high-end



#RH-19CH45 Cup-Headed Lyre Screw

## PLATE PERIMETER LAG SCREWS



## Steinway Style High Polish Chrome Finish

Highest quality. High polish chrome finish. Nonthreaded portion provides extra tensile strength to prevent shearing. Beveled under built-in washer to help eliminate plate chipping.

#RH-16CH4 Steinway-Style Lag Screw 4" #RH-16CH2 Steinway-Style Lag Screw 27/16"



## European Style High Polish Chrome Finish

Same high quality as above. Larger dome-shaped head without washer. Beveled under head to deter plate chipping.

#RH-E16CH4 European Style Lag Screw 4"

## PLATE PINBLOCK SCREWS

Steel slotted wood screw with non-threaded portion.



## High Polish Chrome Finish

#RH-19CH70 #19 Plate/Pinblock Screw 5/16" x 23/4" #RH-19CH60 #19 Plate/Pinblock Screw 5/16" x 2\%" #RH-19CH35 #19 Plate/Pinblock Screw 5/16" x 1\%"

#### **Unfinished Steel**

#RH-19UN70 #19 Plate/Pinblock Screw 5/16" x 23/4" #RH-19UN60 #19 Plate/Pinblock Screw 5/16" x 2\%" #RH-19UN35 #19 Plate/Pinblock Screw 5/16" x 1\%"

#### **ACTION SCREWS**

Steinway-style slotted action screws. # GCA-22 **Action Screws** 



A-50 Fax: 248-588-9044

## **ECSAINE SYNTHETIC BUCKSKIN**

*The new industry standard!* 

The same synthetic buckskin used for over a decade by leading piano manufacturers worldwide. Consistent in thickness and texture. No hard spots or holes like real buckskin. Has directional nap, and is cut from a bolt just like fabric.

**TOKIWA** 

Symbol of Quality

Three thicknesses available in gold color – recommended for use on grand backchecks, hammer butts, and upright catchers. Also available in black for use on music desks, etc. Sold by the lineal yard, with 1/4 yard minimum.

	THICKNESS	WIDTH	COLOR	USE
#FEB-330U	.073"	23"	Gold	Grand Backchecks
#FEB-300U	.075"	23"	Gold	Hammer Butts
#FEB-300P	.055"	48"	Gold	Upright Catchers
#FEB-223	.032"	54"	Black	Music Desks



## TOKIWA DAMPER FELT STRIPS

Superior quality damper felts, with red backing. Strips 20" long.



#FDT-G1B Tokiwa Damper Felt Single
#FDT-G2B Tokiwa Damper Felt Double
#FDT-G3B Tokiwa Damper Felt Triple

Pre-cut grand treble set – 80 pieces, pre-cut & backed. #FDT-GTSB Tokiwa Damper Felt Treble Set

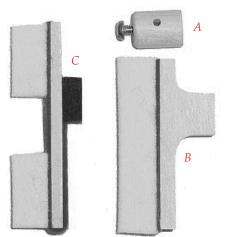
## SELF-ADHESIVE NAMEBOARD FELT

Besides fallboards, this self-adhesive felt can also be used for felting between the log and short lid, as well

as between the brace and the long lid. Also use for Steinway grand hammer rails, and for keystop rails. Precision cut for easy peeling without paper residue. Available in individual 5/8" wide x 52" long strips, or in 5/8" wide x 100-foot rolls.

#FNB-1RSA Red Self-Adhesive Nameboard Felt #FNB-1BSA Black Self-Adhesive Nameboard Felt #FNB-1DSA Brown Self-Adhesive Nameboard Felt

## **DAMPER BLOCKS & HEADS**



Perfect for Steinway uprights. High quality Japanese felt.

#FDT-109A Round Block

#FDT-109B Treble Head

#FDT-109C Bass Head

## WURZEN CONICAL FRONT RAIL PUNCHINGS

White cloth front rail punchings, 7/8" in diameter, with a density that provides a more positive touch.

# PU-12W Wurzen Conical Front Rail Punchings



## **REGULATING PUNCHINGS**



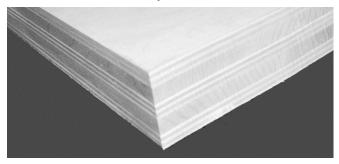
Thick pressed red felt, 3/16" thick x 3/8" diameter. For grand jack, etc. Recommended for use with our #RSU-B regulating buttons (page A-32). #PR-F3 Regulating Punchings

## **PARTS**

### **BOLDUC HYBRID PINBLOCKS**

Merges the high quality of the Bolduc 5-Ply Quarter-Sawn Pinblock with the economy of the multi-laminate flat-sawn pinblock. The Hybrid Pinblock combines 3 layers of multi-laminate maple with 2 inner layers of quarter-sawn maple.

Letter F drill recommended for 2/0 pin.



DOUBLE PANEL: 59" x 17"

SINGLE PANEL: Diagonal cut, 59" long x 5½" x 11½"

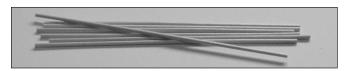
# BHY-1 1%" Bolduc Hybrid Pinblock # BHY-2 1½" Bolduc Hybrid Pinblock

See more Pinblocks on page A-26.

We now offer . . .

BACK ACTION DUPLICATION • KEY BALANCING ACTION REBUILDING • TOUCHWEIGHT ANALYSIS

### **BRIDGE REPAIR DOWELS**



Small hardwood dowels for plugging bridge pin holes.  $.085'' \times 5\%''$ . Box of 1000.

#BRD-1 Bridge Repair Dowels

## **UPRIGHT FRONT FRAME CATCHES**

Easy to install replacement catches for upright front frame/music desks. Particularly useful for Yamaha, Young Chang, and Kawai uprights. Pair.





#### AGRAFFE REPAIR INSERTS

For replacing individual broken agraffes – or complete sets of non standard threaded agraffes – with new 1/4" agraffes.





#### **PROCEDURE**

- 1. Remove old agraffe.
- 2. Drill out hole in plate with supplied Q-bit.
- 3. Tap hole by hand or power with supplied tap.
- 4. Thread in stainless steel inserts and 1/4" agraffe.

# AGR-14R Agraffe Repair Inserts # AGR-14RQT Tap & Drill Kit

#### WHITE BUSHING CLOTH

Same high quality English bushing cloth, but not dyed red. Medium thickness,

approximately .053" (1.30mm) x 60" length. Same material as used on New York and Hamburg Steinways, and others.

**#BU-3W** White English Bushing Cloth

# HEAVY DUTY CONCERT GRAND DARNELL CASTER



For concert grand pianos. Wheel width: 111/16" Wheel diameter: 11/8"

Load capacity: 230 lbs. #CRD-K40BHD

Heavy Duty Darnell Caster *Please specify square or round socket.* 

## SMALL BRASS CASTER for YAMAHA

Wheel width: 13/16" Wheel diameter: 1½"

Socket:  $\frac{15}{16}$ " x 1" stem x 2" plate

#CRB-36 Small Asian Brass Caster

See more Casters on pages A-42 & A-43.

**A-52** Fax: 248-588-9044